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Inventflow: Grundfos A-partner

Grundfos CR 20-3 A-A-A-E-HQQE

Find the pump here:

<https://inventflow.nl/en/pompenfilter/cr/grundfos-cr-20-3-a-a-a-e-hqqe>

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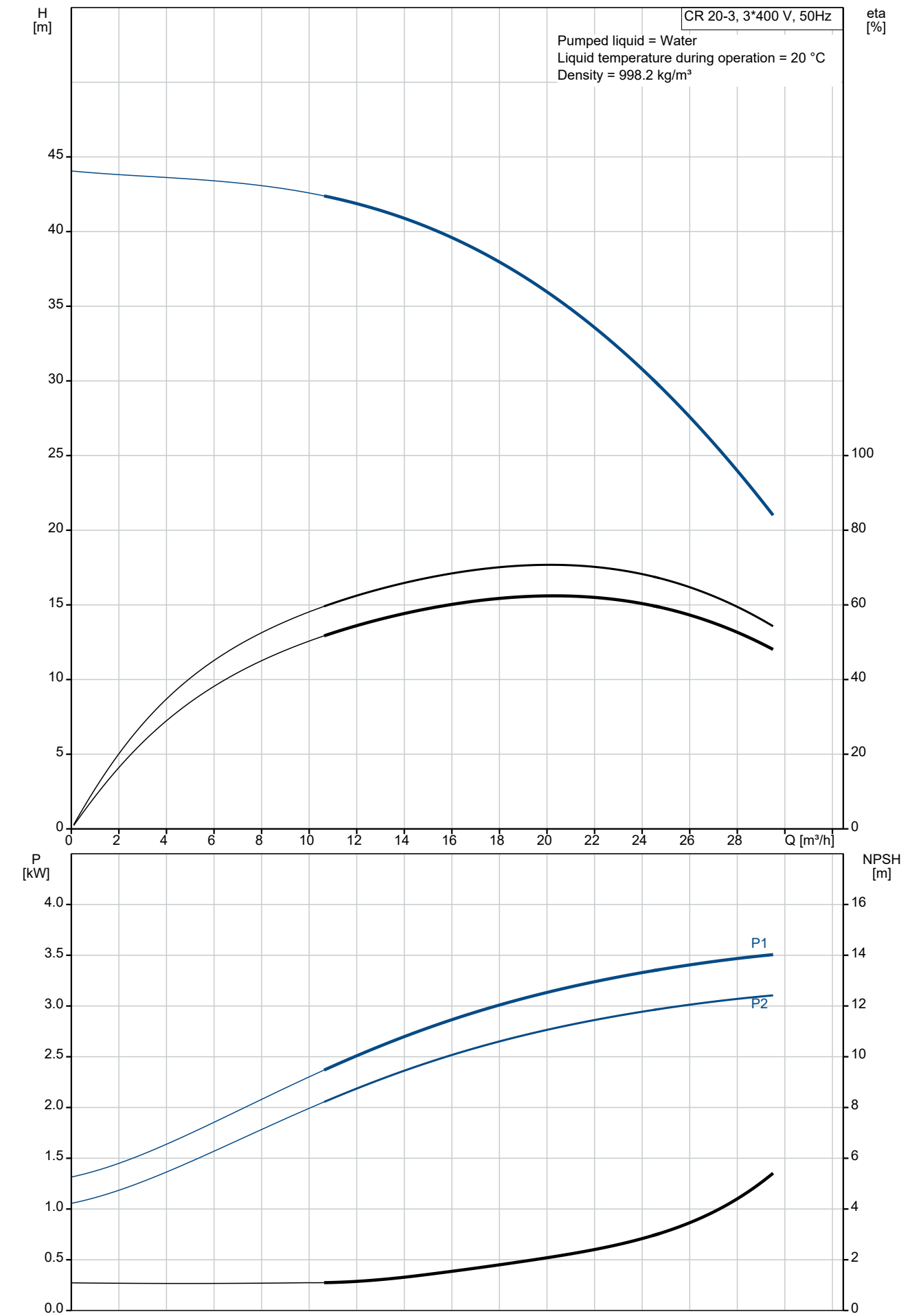
Datasheet



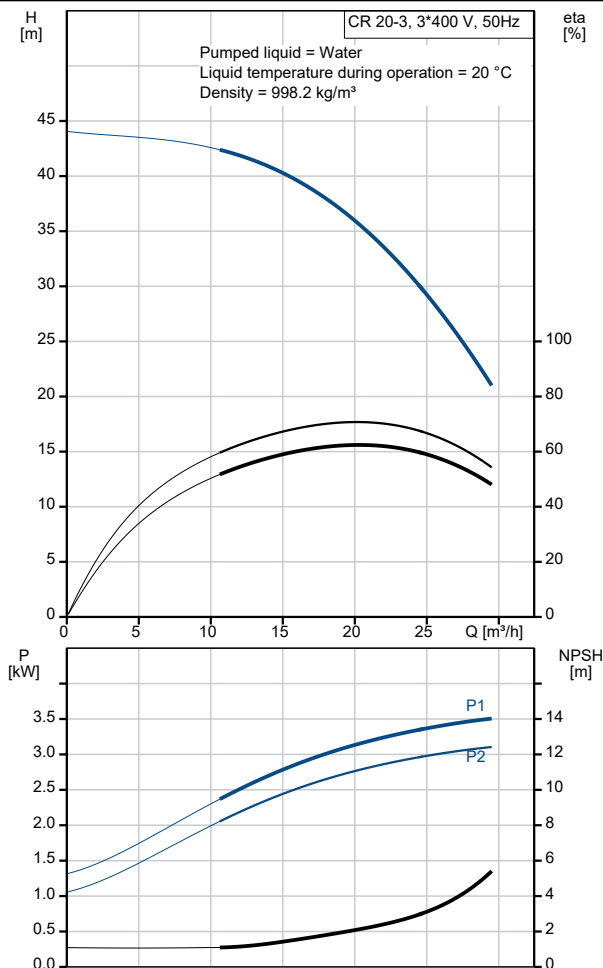
Qty.	Description
1	CR 20-3 A-A-A-E-HQQE  Note! Product picture may differ from actual product Product No.: 96500520 Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation. The pump has the following characteristics: - Impellers and intermediate chambers are made of Stainless steel, EN 1.4301. Impeller: Stainless steel, EN 1.4301. Pump housing: - Pump head and base are made of Cast iron. - The shaft seal has assembly length according to EN 12756. - Power transmission is via cast iron split coupling. Flange standard: - Pipework connection is via Oval / Rp flanges. Phase: The motor is a 3-phase AC motor. Controls: Frequency converter: NONE Liquid: Pumped liquid: Water Liquid temperature range: -20 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 2917 rpm Rated flow: 21 m³/h Rated head: 34.6 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals on nameplate: CE,EAC,UKCA,WRAS,ACS Curve tolerance: ISO9906:2012 3B Materials: Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Installation:

Qty.	Description
	Maximum ambient temperature: 60 °C Maximum operating pressure: 10 bar Max pressure at stated temp: 10 bar / 120 °C 10 bar / -20 °C Type of connection: Oval / Rp Size of inlet connection: 2 inch Size of outlet connection: 2 inch Pressure rating for connection: PN 10 Flange size for motor: FT130 Electrical data: Motor standard: IEC Motor type: 112MC IE Efficiency class: IE3 Rated power - P2: 4 kW Power (P2) required by pump: 4 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-415D V Rated current: 7.9 A Starting current: 1000-1110 % Cos phi - power factor: 0.87-0.87 Rated speed: 2920-2940 rpm Efficiency: IE3 88,1% Motor efficiency at full load: 88.1 % Motor efficiency at 3/4 load: 88.6 % Motor efficiency at 1/2 load: 85.2 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Motor No: 85U15413 Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 70 kg Gross weight: 74 kg Shipping volume: 0.13 m³ Danish VVS No.: 385905030 Country of origin: HU Custom tariff no.: 84137075

96500520 CR 20-3 A-A-A-E-HQQE 50 Hz

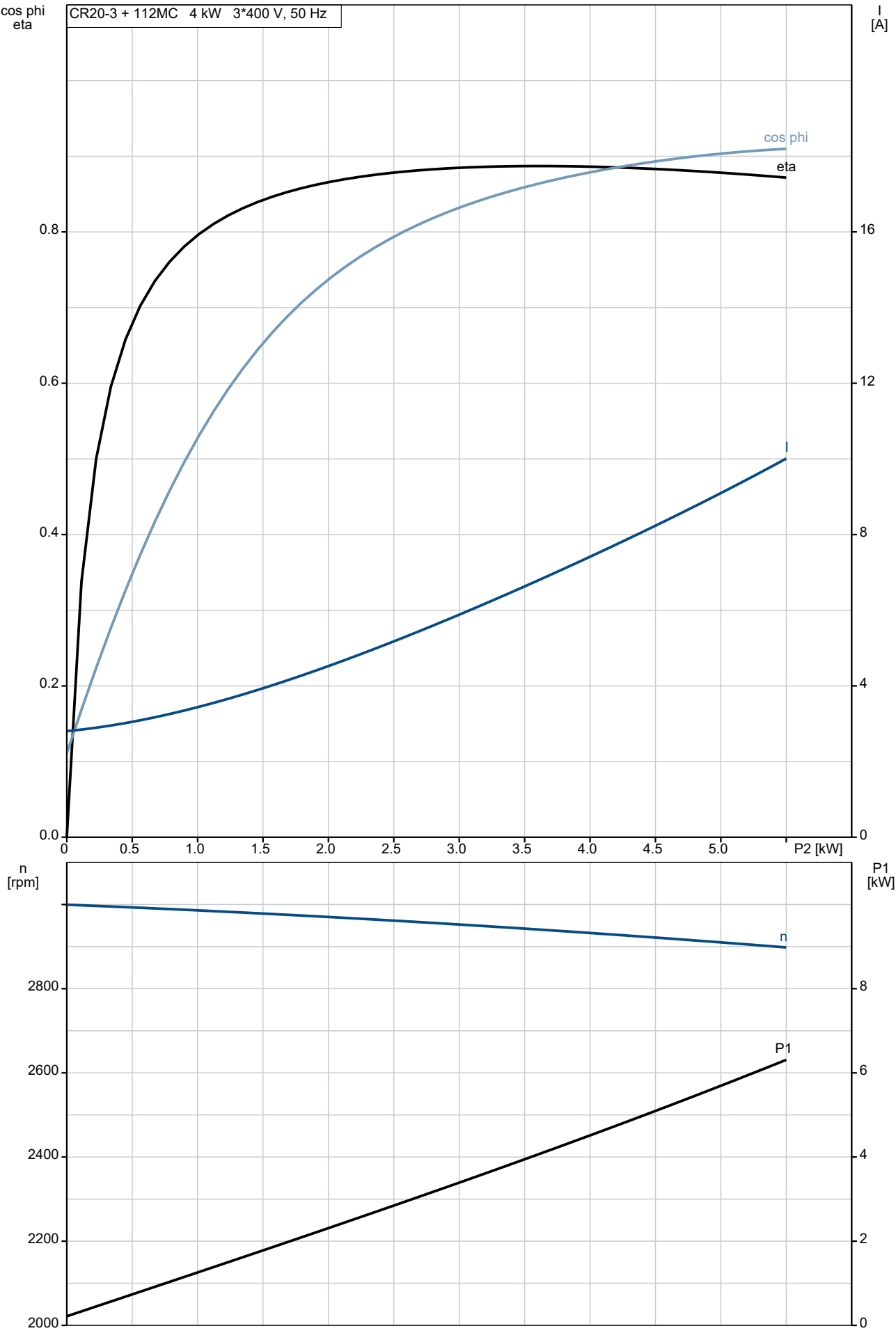


Description	Value
General information:	
Product name:	CR 20-3 A-A-A-E-HQQE
Product No:	96500520
EAN number:	5700396203461
Technical:	
Pump speed on which pump data are based:	2917 rpm
Rated flow:	21 m³/h
Rated head:	34.6 m
Maximum head:	43.9 m
Stages:	3
Impellers:	3
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE,EAC,UKCA,WRAS,A CS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Cast iron
Base:	EN 1561 EN-GJL-200
Base:	ASTM A48-25B
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 120 °C
Max pressure at stated temp:	10 bar / -20 °C
Type of connection:	Oval / Rp
Size of inlet connection:	2 inch
Size of outlet connection:	2 inch
Pressure rating for connection:	PN 10
Flange size for motor:	FT130
Connect code:	A
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Power (P2) required by pump:	4 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V
Rated current:	7.9 A
Starting current:	1000-1110 %
Cos phi - power factor:	0.87-0.87
Rated speed:	2920-2940 rpm
Efficiency:	IE3 88,1%
Motor efficiency at full load:	88.1 %
Motor efficiency at 3/4 load:	88.6 %
Motor efficiency at 1/2 load:	85.2 %

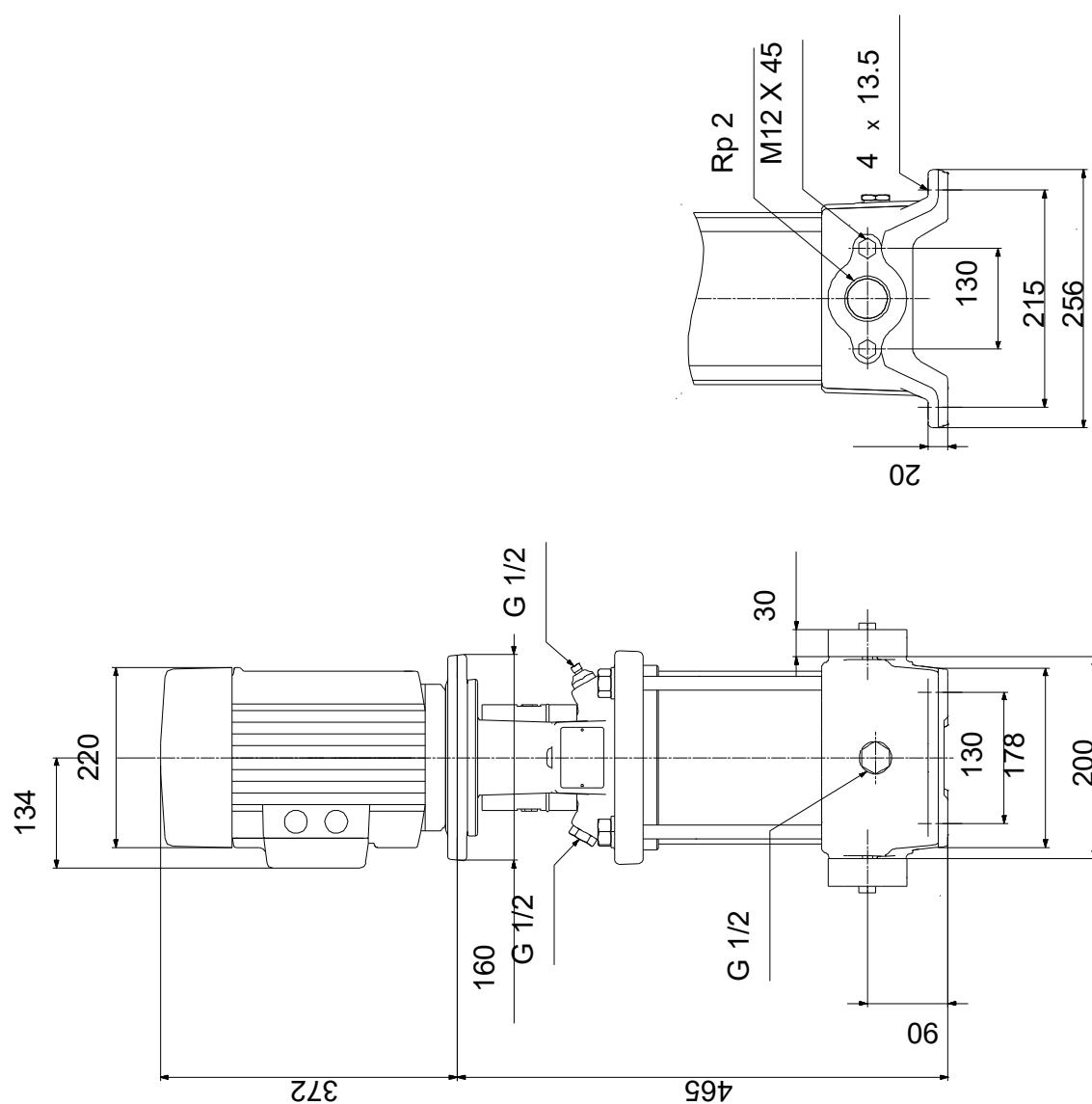


Description	Value
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U15413
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	70 kg
Gross weight:	74 kg
Shipping volume:	0.13 m³
Danish VVS No.:	385905030
Country of origin:	HU
Custom tariff no.:	84137075

96500520 CR 20-3 A-A-A-E-HQQE 50 Hz



96500520 CR 20-3 A-A-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Spare parts CR 20-3, Product No. 96500520
Produced After 1101 (production year and week number)

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aantal	Eenheid
-	Kit, chamber stack			96508543	1	pcs
- 80	Chamber stack				1	
- 3	Top intermediate chamber				1	
	Intermediate chamber					
	Front plate					
	Guide vane					
- 4a	Intermediate chamber cpl.				1	
	Bearing plate					
3	Intermediate chamber					
45	Neck ring cpl.					
47	Bearing bush					
65	Retainer for upper seal ring					
- 4	Intermediate chamber cpl.				1	
45	Neck ring cpl.					
65	Retainer for upper seal ring					
26a	Strap cpl.				2	
26.c	Washer		Designation: DIN 125A		2	
			Thickness: 1,6			
26.b	Hex head screw				2	
44b	Inlet part				1	
- 44a	Inlet part cpl.				1	
	Sand Lifter					
	Guide cup					
	Inlet part					
45	Neck ring cpl.					
65	Retainer for upper seal ring					
47a	Bearing ring				1	
- 49	Impeller cpl.				3	
	Impeller blade					
	Impeller plate					
	Impeller plate					
49c	Wear ring					
- 51	Shaft, spline, cpl.				1	
	Bar					
62	Stop ring					
64d	Spacing bush				1	
64c	Spacer				1	
64a	Spacing pipe		Internal diameter: 17,5		1	
			Length (mm): 17			
64	Spacing pipe		Length (mm): 43.6		1	
66	Wedge lock washer				1	
67	Lock nut		Thread: M8		1	
69	Spacing bush				1	
-	Kit, coupling			96511350	1	pcs
	Adjusting fork				1	
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M8			
10a	Coupling half				2	
10	Shaft pin		Diameter: 5		1	
			Length (mm): 26			
-	Kit, coupling guard			96509612	1	pcs
7.a	Combi Slot Torx screw				4	
7	Coupling guard				2	
-	Kit, gaskets			96509609	1	pcs
	Gasket				2	
24	O-ring				2	
37	O-ring				2	
38	O-ring				1	

Pos	Omschrijving	Opmerking tekst	Classificatie	Gegevens	Onderdeelnr.	Aantal	Eenheid
38	O-ring					1	
38	O-ring					2	
60	Spring					4	
415	Gasket			Internal diameter: 44		2	
				Outer diameter: 60			
				Thickness: 2			
441b	Gasket			Internal diameter: 49		2	
				Outer diameter: 92			
				Thickness: 2			
-	Kit, plug				96511311	1	pcs
- 18	Air vent screw					1	
	Spindle					1	
	Plug					1	
25a	Drain plug					1	
25	Plug					1	
38	O-ring					1	
38	O-ring					1	
38	O-ring					2	
38	O-ring			Diameter: 5,3		1	
				Material type: FKM			
				Thickness: 2,4			
38	O-ring			Diameter: 16,3		1	
				Material type: FKM			
				Thickness: 2,4			
38	O-ring			Diameter: 16,3		2	
				Material type: FKM			
				Thickness: 2,4			
-	Kit, shaft seal HQQE				96511844	1	pcs
105	Shaft seal			Material type: HQQE		1	
-	Kit, wear parts				96511824	1	pcs
- 4a	Intermediate chamber cpl.					1	
	Sand Lifter					1	
	Guide cup					1	
	Bearing plate					1	
	Guide vane					10	
3	Intermediate chamber					1	
45	Neck ring cpl.					1	
47	Bearing bush					1	
65	Retainer					1	
26.c	Washer			Designation: DIN 125A		2	
				Thickness: 1,6			
26.b	Hex head screw					2	
45	Neck ring cpl.					5	
47a	Bearing ring					1	
49c	Wear ring					6	
62	Retaining ring					1	
64d	Spacing bush					1	
64c	Spacer					1	
64b	Spacing bush			Length (mm): 5.00		1	
64a	Spacing pipe			Internal diameter: 17,5		1	
				Length (mm): 17			
65	Retainer					5	
66	Wedge lock washer					1	
67	Lock nut			Thread: M8		1	
-	Base cpl.				99077820	1	pcs
6	Base				99535016	1	
25a	Drain plug				96535881	1	
35	Hex head screw				96620478	4	
441a	Flange				99315185	2	
-	Motor				85903740	1	pcs
-	Kit, bearing cpl.				96279802	1	
111	Ball bearing			Designation: 6206.2Z.C3.SYN		1	
153	Angular-contact bearing					1	

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aantal	Eenheid
157	O-ring		Diameter: 62		1	
			Material type: NBR			
			Thickness: 3			
158	Waved washer				2	
-	Kit, end shield			96279790	1	
156a	End shield				1	
157	O-ring		Diameter: 62		1	
			Material type: NBR			
			Thickness: 3			
158	Waved washer				1	
159a	Seal ring				1	
-	Kit, eyebolt			96279825	1	
189	Eyebolt				1	
-	Kit, fan			96279758	1	
156	Fan				1	
159c	Seal ring				1	
159a	Seal ring				1	
-	Kit, fan cover			96279756	1	
151b	Label				1	
151	Fan cover				1	
152	Pan head thread forming screw				4	
-	Kit, flange			96279779	1	
156b	Flange				1	
159c	Seal ring				1	
186	Drain plug				3	
-	Kit, shaft seal			96279763	1	
159c	Seal ring				1	
159a	Seal ring				1	
-	Kit, staybolts			96279793	1	
181	Pan head staybolt				4	
-	Kit, terminal board			96279769	1	
	Bracket cpl.				1	
163	Hex socket head screw				1	
173a	Base				1	
173	Pan head thread forming screw		Designation: COMBI TORX T25		1	
176	Slot cheese head screw		Designation: COMBI TORX T25		6	
			Length (mm): 10			
			Thread: M5			
176	Terminal				1	
176	Connecting piece				3	
176	Wire clamp				3	
176	Terminal board				1	
177	Pan head screw				1	
-	Kit, terminal box			96279772	1	
164	Terminal box cover w/gasket				1	
166	Pan head thread forming screw				4	
2a	Pump head			98785091	1	pcs
3	Top intermediate chamber			96538971	1	pcs
3	Top intermediate chamber			98371105	1	pcs
- 4a	Intermediate chamber cpl.			96538842	1	pcs
3	Intermediate chamber			96535086	1	
4a	Intermediate chamber cpl.			98371109	1	pcs
- 4	Intermediate chamber cpl.			96538817	1	pcs
65	Retainer for upper seal ring			97699527	1	

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aantal	Eenheid
65	Retainer for upper seal ring			96587913	1	
4	Intermediate chamber cpl.			98371107	1	pcs
7.a	Combi Slot Torx screw			96886324	4	pcs
10	Shaft pin		Diameter: 5	96536473	1	pcs
			Length (mm): 26			
10	Shaft pin		Diameter: 5	96587588	1	pcs
			Length (mm): 26			
18	Air vent screw			96547461	1	pcs
18	Air vent screw			95061351	1	pcs
25	Plug			96536013	1	pcs
26a	Strap cpl.			98952934	2	pcs
26.c	Washer		Designation: DIN 125A	99262704	2	pcs
			Thickness: 1,6			
26.c	Washer		Designation: DIN 125A	99886930	2	pcs
			Thickness: 1,6			
26	Staybolt			98982840	4	pcs
28	Hex head screw		Length (mm): 25	99335941	4	pcs
			Thread: M8			
32	Washer		Designation: DIN 125 A	98923051	4	pcs
			Internal diameter: 17			
			Outer diameter: 30			
			Thickness: 3			
36	Hex nut		Thread: M16	96620480	4	pcs
37	O-ring			96538857	2	pcs
38	O-ring			99198791	1	pcs
38	O-ring			99198815	3	pcs
38	O-ring			99412727	3	pcs
44b	Inlet part			98814595	1	pcs
44a	Inlet part cpl.			98818924	1	pcs
47a	Bearing ring			96538795	1	pcs
- 49	Impeller cpl.			96538799	3	pcs
49c	Wear ring			96547340	1	
49	Impeller cpl.			98394458	3	pcs
51	Shaft, spline, cpl.			98368607	1	pcs
55	Outer sleeve			98812621	1	pcs
60	Spring			96538963	4	pcs
64d	Spacing bush			96538947	1	pcs
64c	Spacer			97980241	1	pcs
64a	Spacing pipe		Internal diameter: 17,5	98417487	1	pcs
			Length (mm): 17			
64	Spacing pipe		Length (mm): 43.6	96535107	1	pcs
66	Wedge lock washer			96536157	1	pcs
66	Wedge lock washer			92575609	1	pcs
67	Lock nut		Thread: M8	98277008	1	pcs
69	Spacing bush			96538949	1	pcs
76a	Rivet			96620489	1	pcs
105	Shaft seal		Material type: HQQE	96538914	1	pcs