

Inventflow: Grundfos A-partner

Grundfos CRE 1-25 N-FGJ-A-E-HQQE

Find the pump here:

<https://inventflow.nl/en/pompenfilter/cre/grundfos-cre-1-25-n-fgj-a-e-hqqe>

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Datasheet

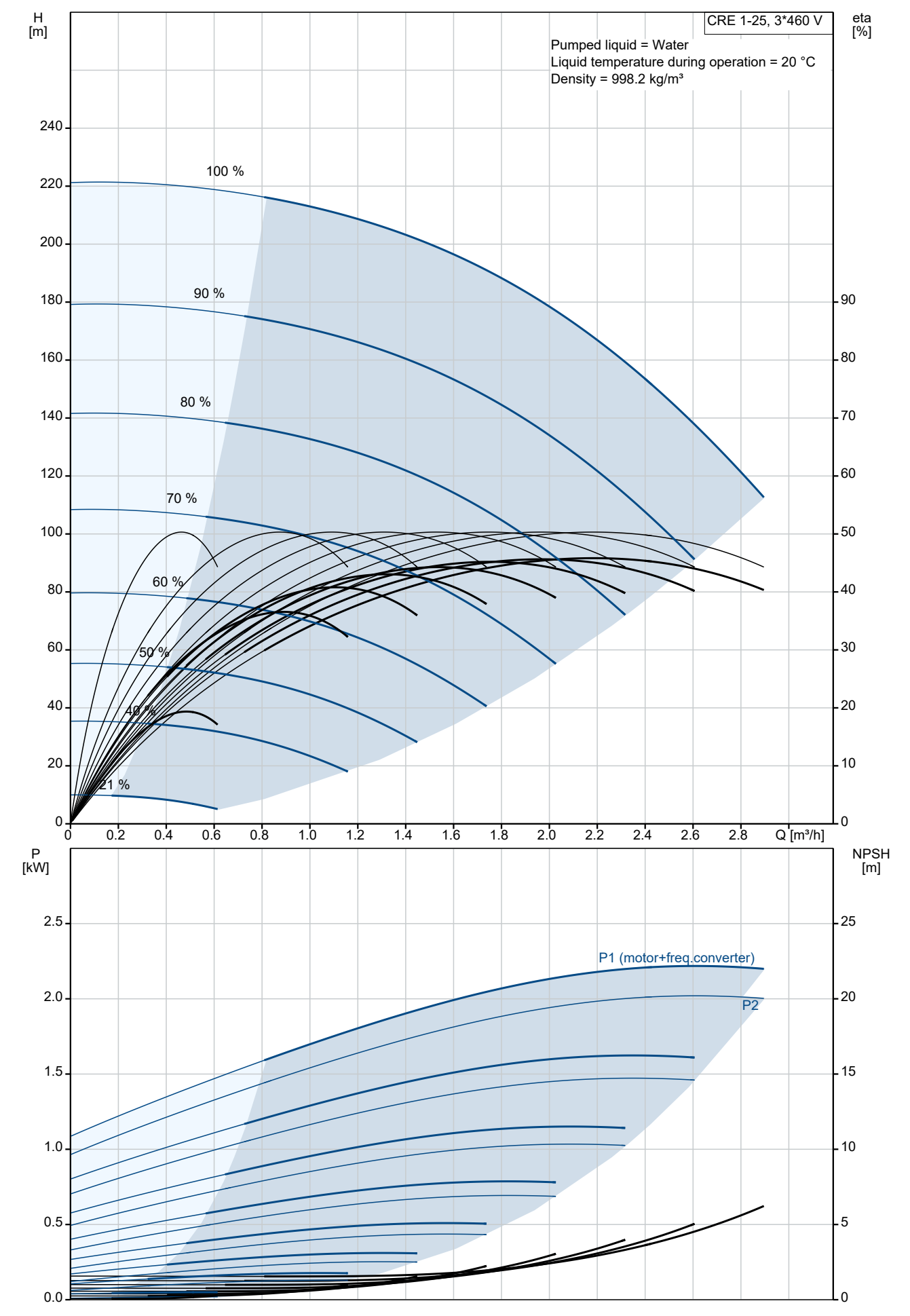


Qty.	Description
1	CRE 1-25 N-FGJ-A-E-HQQE  Note! Product picture may differ from actual product Product No.: 98389342 Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation. The pump has the following characteristics: - Impellers and intermediate chambers are made of Impeller: Stainless steel DIN W.-Nr. EN 1.4301. Pump housing: - Pump head and base are made of Cast iron. - The shaft seal has assembly length according to EN 12756. - Power transmission is via cast iron split coupling. Flange standard: - Pipework connection is via DIN / ANSI / JIS flanges. The pump is fitted with an IEC-flanged three-phase MGE motor with frequency converter and PI-controller integrated in the motor terminal box. No additional motor protection is required as both motor and electronics are protected by integrated overload and temperature protection. The pump is equipped with a pressure transmitter registering pump discharge pressure and enabling controlled pump operation based on constant pressure. A control panel enables setting of required setpoint as well as setting of pump to MIN or MAX operation or to STOP. The control panel has indicator lights for "Operation" and "Fault". Communication with the pump is possible by means of Grundfos R100 Remote Control enabling further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The terminal box holds terminals for the connection of: - Pump start/stop (potential-free contact), - external remote setpoint setting via analog signal, 0 - 5 V, 0 - 10 V, 0(4) - 20 mA, - 5 V voltage supply for setpoint potentiometer, I_{max} = 5 mA, - pressure sensor factory-fitted. - input for forced control to MIN or MAX (potential-free contact), - potential-free fault signal relay with changeover contact, reporting Fault, Operation or Ready,

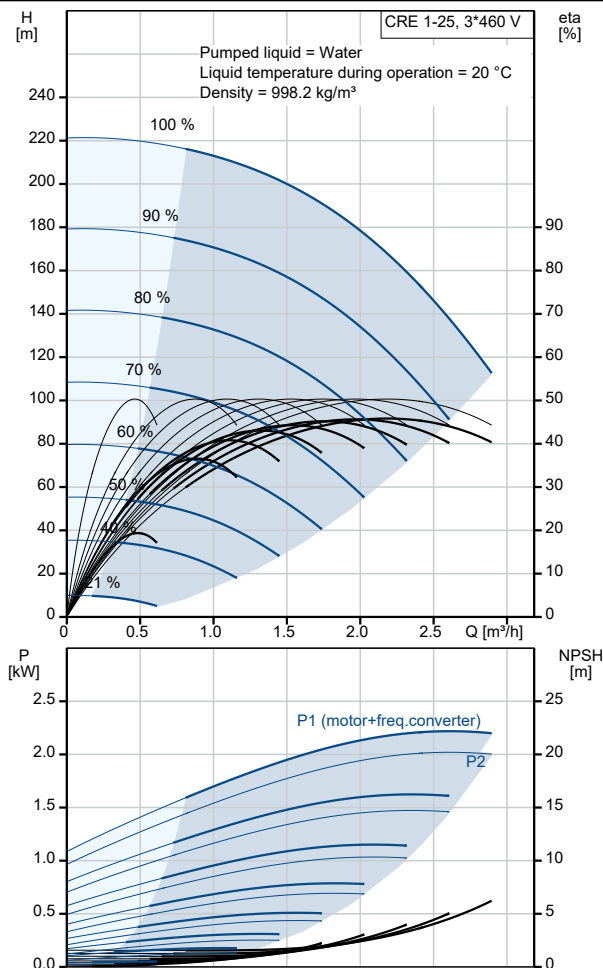
Qty.	Description
	- RS485 GENIbus. Controls: Frequency converter: Built-in Pressure sensor: Y Liquid: Pumped liquid: Water Liquid temperature range: -20 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 3501 rpm Rated flow: 2.2 m³/h Rated head: 170.3 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals on nameplate: CE,EAC,UKCA,WRAS,ACS Curve tolerance: ISO9906:2012 3B Materials: Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Installation: Maximum ambient temperature: 50 °C Maximum operating pressure: 25 bar Max pressure at stated temp: 25 bar / 120 °C 25 bar / -20 °C Type of connection: DIN / ANSI / JIS Size of inlet connection: DN 25/32 Size of outlet connection: DN 25/32 Pressure rating for connection: PN 25 Flange rating inlet: 250 lb Flange size for motor: FT115 Electrical data: Motor standard: IEC Motor type: 90LD IE Efficiency class: IE5 Rated power - P2: 2.2 kW Power (P2) required by pump: 2.2 kW Mains frequency: 50 / 60 Hz Rated voltage: 3 x 380-500 V Rated current: 4.15-3.40 A Cos phi - power factor: 0.93-0.87 Rated speed: 360-4000 rpm Efficiency: 90.1% Motor efficiency at full load: 90.1 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 98190193 Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 42.4 kg Gross weight: 49.6 kg Shipping volume: 0.216 m³

Qty.	Description
	Danish VVS No.: 385940525 Country of origin: DK Custom tariff no.: 84137075

98389342 CRE 1-25 N-FGJ-A-E-HQQE

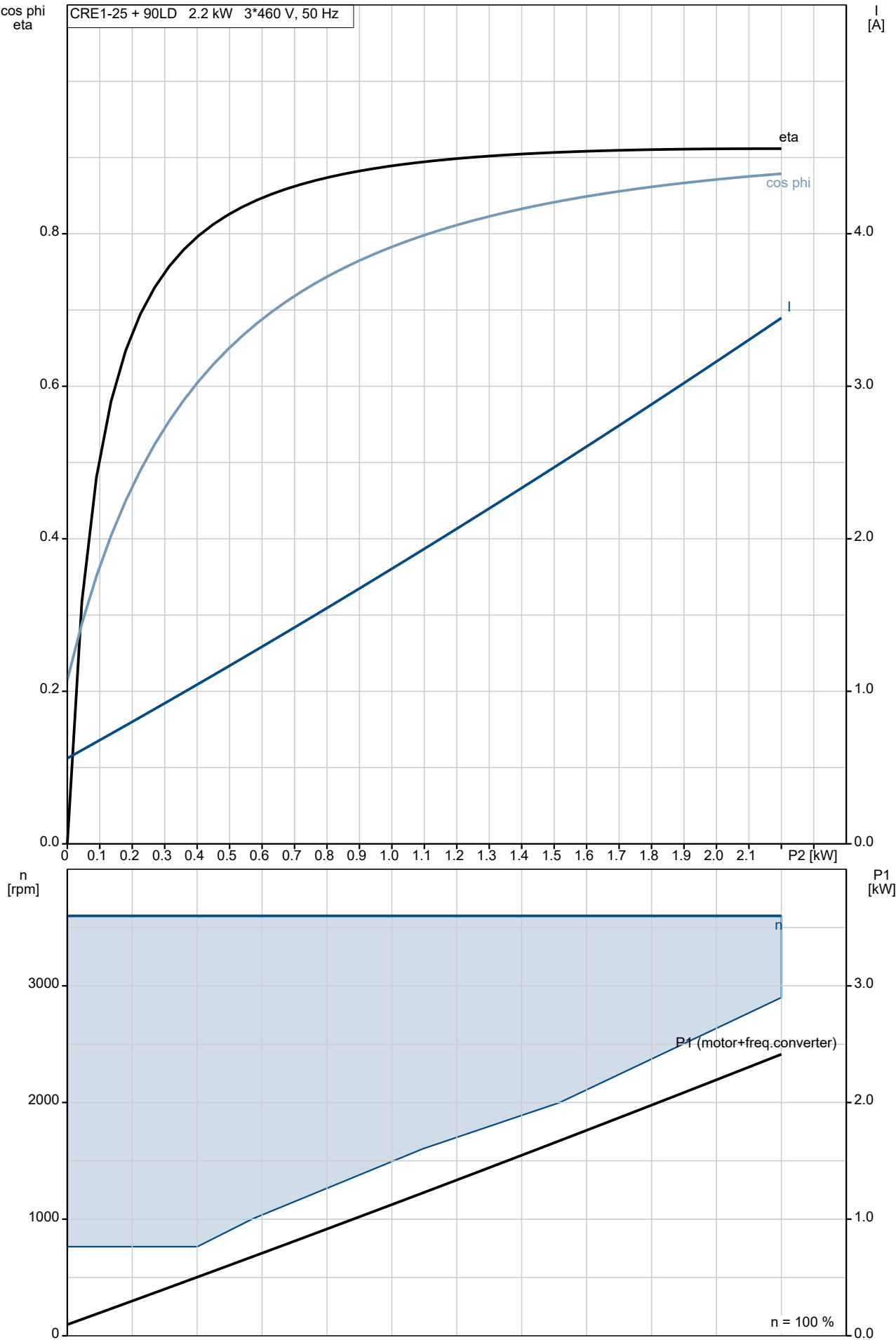


Description	Value		
General information:			
Product name:	CRE 1-25 N-FGJ-A-E-HQQE		
Product No:	98389342		
EAN number:	5711494176038		
Technical:			
Pump speed on which pump data are based:	3501 rpm		
Rated flow:	2.2 m³/h		
Rated head:	170.3 m		
Maximum head:	224.8 m		
Stages:	25		
Impellers:	25		
Number of reduced-diameter impellers:	0		
Low NPSH:	N		
Pump orientation:	Vertical		
Shaft seal arrangement:	Single		
Code for shaft seal:	HQQE		
Approvals on nameplate:	CE,EAC,UKCA,WRAS,ACS		
Curve tolerance:	ISO9906:2012 3B		
Pump version:	N		
Model:	A		
Materials:			
Base:	Cast iron		
Base:	EN 1561 EN-GJL-200		
Base:	ASTM A48-25B		
Impeller:	Stainless steel		
Impeller:	EN 1.4301		
Impeller:	AISI 304		
Material code:	A		
Code for rubber:	E		
Bearing:	SIC		
Installation:			
Maximum ambient temperature:	50 °C		
Maximum operating pressure:	25 bar		
Max pressure at stated temp:	25 bar / 120 °C		
Max pressure at stated temp:	25 bar / -20 °C		
Type of connection:	DIN / ANSI / JIS		
Size of inlet connection:	DN 25/32		
Size of outlet connection:	DN 25/32		
Pressure rating for connection:	PN 25		
Flange rating inlet:	250 lb		
Flange size for motor:	FT115		
Connect code:	FGJ		
Liquid:			
Pumped liquid:	Water		
Liquid temperature range:	-20 .. 120 °C		
Selected liquid temperature:	20 °C		
Density:	998.2 kg/m³		
Electrical data:			
Motor standard:	IEC		
Motor type:	90LD		
IE Efficiency class:	IE5		
Rated power - P2:	2.2 kW		
Power (P2) required by pump:	2.2 kW		
Mains frequency:	50 / 60 Hz		
Rated voltage:	3 x 380-500 V		
Rated current:	4.15-3.40 A		
Cos phi - power factor:	0.93-0.87		
Rated speed:	360-4000 rpm		
Efficiency:	90.1%		
Motor efficiency at full load:	90.1 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		

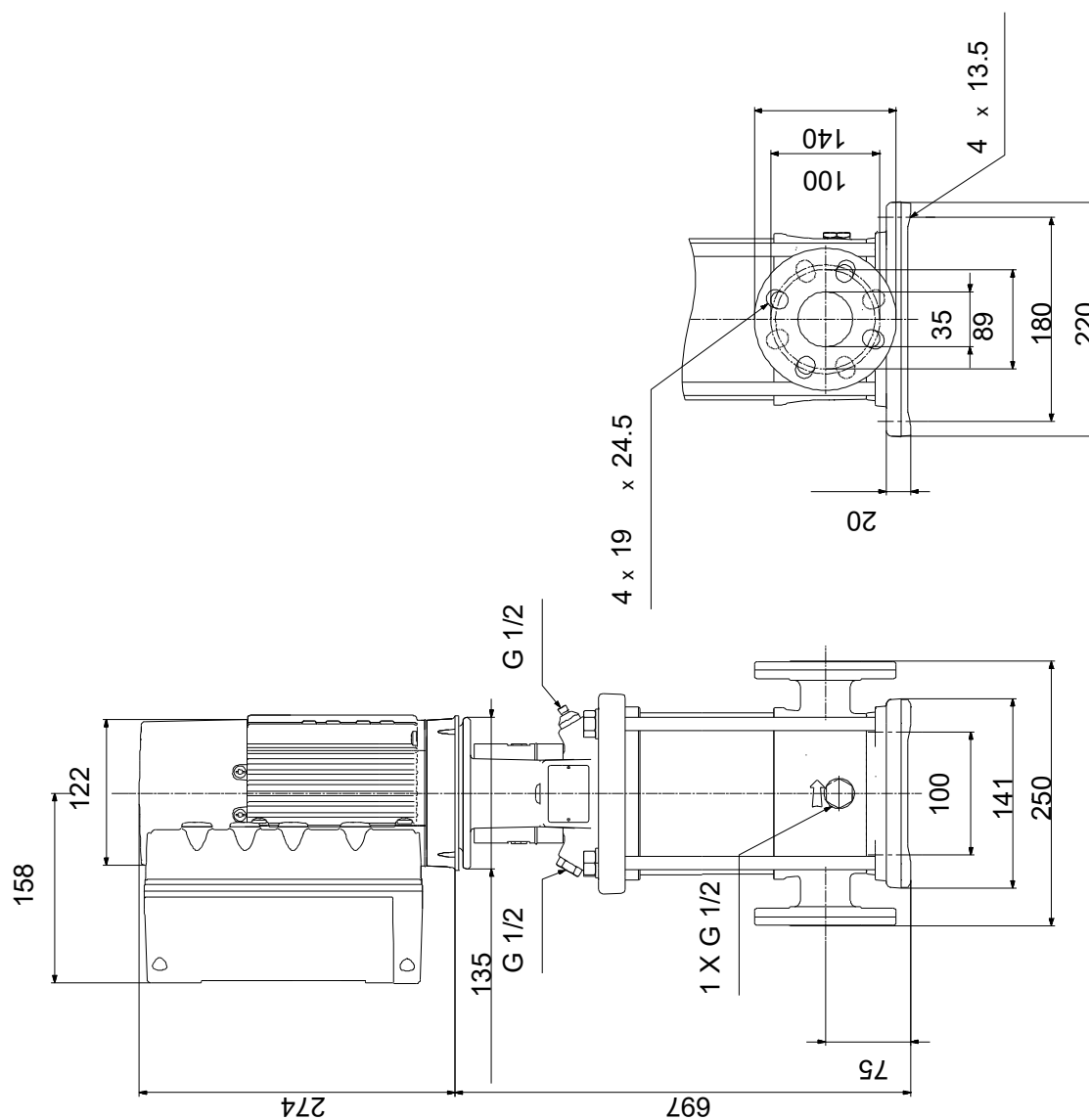


Description	Value
Motor protec:	ELEC
Motor No:	98190193
Controls:	
Control panel:	Standard
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Pressure sensor:	Y
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	42.4 kg
Gross weight:	49.6 kg
Shipping volume:	0.216 m³
Config. file no:	98498435
Danish VVS No.:	385940525
Country of origin:	DK
Custom tariff no.:	84137075

98389342 CRE 1-25 N-FGJ-A-E-HQQE



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Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Spare parts CRE 1-25, Product No. 98389342
Produced After 1252 (production year and week number)

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
-	Kit, chamber stack		Bearing type: SILICON CARBIDE	96453502	1	pcs
- 4a	Chamber w. bearing cpl.				3	
	Vane				1	
	Intermediate chamber				1	
	Retainer for bearing				1	
	Guide vane				6	
45	Neck ring				1	
47	Bearing bush				1	
65	Retainer				1	
65	Retainer				1	
- 4	Chamber cpl.				21	
	Vane				1	
	Intermediate chamber				1	
	Plate				1	
	Guide vane				6	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 5a	Chamber cpl.				1	
	Vane				1	
	Intermediate chamber				1	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 44a	Guide vane cpl.				1	
	Plate				1	
	Guide vane				6	
50	Top plate				1	
47a	Bearing ring				3	
49	Impeller cpl.				25	
51	Shaft, spline, cpl.				1	
64d	Spacing pipe		Internal diameter: 12,85		3	
			Outer diameter: 15,85			
			Length (mm): 4,50			
64c	Clamp, splined		Internal diameter: 8,5		1	
			Outer diameter: 15			
64a	Spacing pipe				21	
66	Wedge lock washer				1	
67	Lock nut		Thread: M8		1	
-	Kit, coupling			00415062	1	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M8			
10a	Coupling half				2	
10	Shaft pin		Diameter: 5		1	
			Length (mm): 26			
-	Kit, coupling guard			96505131	1	pcs
7a	Combi Slot Torx screw				4	
7	Coupling guard				2	
-	Kit, gaskets			96455090	1	pcs
37	O-ring				2	
38	O-ring				1	
38	O-ring				2	
109	O-ring		Diameter: 22,00		1	
			Material type: EPDM			
			Thickness: 2,75			
-	Kit, plug			96505133	1	pcs
- 18	Air vent screw				1	

Pos	Omschrijving	Opmerking tekst	Classificatie	Gegevens	Onderdeelnr.	Aanta	Eenheid
	Spindle					1	
	Plug					1	
23b	Spindle					1	
25	Plug					1	
25	Plug					1	
38	O-ring					1	
38	O-ring					2	
38	O-ring			Diameter: 16,3		1	
				Material type: FKM			
				Thickness: 2,4			
38	O-ring			Diameter: 16,3		2	
				Material type: FKM			
				Thickness: 2,4			
-	Kit, shaft seal HQQE				96455086	1	pcs
105	Shaft seal			Material type: HQQE		1	
-	Kit, wear parts			Material type: SILICON CARBIDE	96455093	1	pcs
- 4a	Chamber w. bearing cpl.					3	
	Vane					1	
	Retainer					1	
	Guide vane					6	
4a	Intermediate chamber					1	
45	Neck ring					1	
47	Bearing bush					1	
65	Retainer for seal ring					1	
65	Neck ring retainer					1	
45	Neck ring					24	
47a	Bearing ring					3	
64d	Spacing pipe			Internal diameter: 12,85		3	
				Outer diameter: 15,85			
				Length (mm): 4,50			
64c	Clamp, splined			Internal diameter: 8,5		1	
				Outer diameter: 15			
65	Neck ring retainer					24	
66	Wedge lock washer					1	
67	Lock nut			Thread: M8		1	
441 b	Gasket					2	
-	Motor				99131993	1	pcs
-	Kit, adapter				98345796	1	
- 252 a	Adapter set					1	
	Adapter						
	Adapter						
167	Cable gland						
-	Kit, bearing cpl.				98330605	1	
111	Ball bearing			Designation: 6204.2Z.C3.SYN		1	
154	Ball bearing					1	
156 d	Gasket			Internal diameter: 114,80		1	
				Outer diameter: 121,20			
				Thickness: 0,25			
156c	Seal ring					1	
156c	Seal ring					1	
157	O-ring			Diameter: 47		1	
				Material type: NBR			
				Thickness: 3			
158	Waved washer					1	
-	Kit, Blanking plug				98334761	1	
252 b	Plug cpl.					4	
-	Kit, cable gland				98337336	1	
- 293	Cable glands set				98271484	1	

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
167	Cable gland					
167	Cable gland					
-	Kit, connector plugs			98403113	1	
266	Connector plug 10-pole					1
266	Connector plug 2-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
-	Kit, control box			98406659	1	
152	Pan head thread forming screw					1
166	Torx Screw					2
178	Pan head thread forming screw					4
251 d	Pan head thread forming screw					4
251 b	Control box					1
251 a	Control box					1
252 b	Plug cpl.					4
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
268 a	Base					1
268	Pan head screw					1
273 b	Battery					1
273	Funct. Module cpl.					1
275 a	Pin					1
277 a	Cross recess Pan head screw					1
277 a	Cross recess Pan head screw					1
277 a	Cross recess Pan head screw					5
277	Isolation cover					1
286	Spacer					1
286	Spacer					1
287	Cover					1
288 b	Retaining ring					6
288 a	Pan head thread forming screw					6
288	Wire clamp					3
289	Wire clamp					1
290	Control panel, cpl.					1
-	Kit, Control box upper			98334765	1	
251 d	Pan head thread forming screw					4
251 b	Control box					1
	Kit, Control panel			98939973	1	
-	Kit, cover			98330622	1	
287	Cover					1
-	Kit, fan			98290124	1	
152	Pan head thread forming screw					4
156c	Seal ring					1
156	Fan					1
-	Kit, flange (DE)			98290128	1	
156 d	Gasket		Internal diameter: 114,80			1
			Outer diameter: 121,20			

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
Thickness: 0,25						
156 b	Flange					1
185	Cross recess Pan head screw					4
186	Drain plug					1
188	Retaining ring					1
-	Kit, Funct. module			98334777	1	
273 a	Cross recess Pan head screw					5
273	Funct. Module cpl.					1
275 a	Pin					1
286	Spacer					1
-	Kit, Isolation cover			98330625	1	
277 a	Cross recess Pan head screw					1
277	Isolation cover					1
-	Kit, Lower part cpl.			98330619	1	
178	Pan head thread forming screw					4
251 a	Control box cpl.					1
275 a	Pin					1
277 a	Cross recess Pan head screw					1
277	Isolation cover					1
-	Kit, motor			98293865	1	
	Terminal					3
99a	Retaining ring					1
99	Retaining ring					1
111	Ball bearing		Designation: 6204.2Z.C3.SYN			1
150	Stator					1
150	Stator housing					1
151	Fan cover					1
152	Pan head thread forming screw					4
154	Ball bearing					1
156 d	Gasket		Internal diameter: 114,80			1
Outer diameter: 121,20						
Thickness: 0,25						
156c	Seal ring					1
156c	Seal ring					1
156 b	Flange					1
156	Fan					1
157	O-ring		Diameter: 47			1
Material type: NBR						
Thickness: 3						
158	Waved washer					1
172	Shaft w/rotor					1
178	Pan head thread forming screw					4
185	Cross recess Pan head screw					4
186	Drain plug					1
203	Terminal plug					1
289 a	Pan head thread forming screw					1
-	Kit, plug			99369622	1	
	Terminal					3
203	Terminal plug					1
205	Pan head thread forming screw					1
-	Kit, screws			98330627	1	
268 a	Base					1
268	Pan head screw					1

Pos	Omschrijving	Opmerking tekst	Classificatie	Gegevens	Onderdeelnr.	Aanta	Eenheid
288 b	Retaining ring					6	
288 a	Pan head thread forming screw					6	
288	Wire clamp					3	
289 a	Pan head thread forming screw					1	
289	Wire clamp					1	
-	Kit, staybolts				98881544	1	
181	Pan head staybolt					4	
	Pan head thread forming screw				99598708	4	
111	Ball bearing	Designation: 6204.2Z.C3.SYN			97914979	1	
152	Pan head thread forming screw				99834207	1	
152	Pan head thread forming screw				99814578	1	
156 d	Gasket	Internal diameter: 114,80			99406425	1	
		Outer diameter: 121,20					
		Thickness: 0,25					
156	Fan				96591801	1	
159 a	Seal ring				97689816	1	
186	Drain plug				99980519	1	
251 d	Pan head thread forming screw				98995460	4	
266	Connector plug 3-pole				99421265	1	
2a	Pump head				96588194	1	pcs
4a	Chamber w. bearing cpl.				98371208	3	pcs
4a	Chamber w. bearing cpl.				97690601	3	pcs
4a	Chamber w. bearing cpl.				97690590	3	pcs
4a	Chamber w. bearing cpl.				96547660	3	pcs
4a	Chamber w. bearing cpl.				98371207	3	pcs
- 4	Chamber cpl.				97690020	21	pcs
45	Neck ring				96536194	1	
65	Retainer				92501765	1	
65	Retainer				98270018	1	
65	Retainer				92501764	1	
4	Chamber cpl.				96547662	21	pcs
4	Chamber cpl.				98371206	21	pcs
5a	Chamber cpl.				98371205	1	pcs
5a	Chamber cpl.				96588148	1	pcs
6	Base				96588146	1	pcs
7a	Combi Slot Torx screw				96886324	4	pcs
7	Coupling guard				96603690	2	pcs
10	Shaft pin	Diameter: 5			96536473	1	pcs
		Length (mm): 26					
10	Shaft pin	Diameter: 5			96587588	1	pcs
		Length (mm): 26					
18	Air vent screw				96547461	1	pcs
18	Air vent screw				95061351	1	pcs
- 25a	Priming valve cpl.				96588242	1	pcs
38	O-ring				99198815	1	
38	O-ring				99412727	1	
26	Staybolt	Length (mm): 475			96536343	4	pcs
		Thread: M12					
26	Staybolt	Length (mm): 475			98986280	4	pcs
		Thread: M12					
28	Hex head screw	Length (mm): 20			99932722	4	pcs
		Thread: M8					
32	Washer	Designation: DIN 125 A			99883474	4	pcs
		Internal diameter: 13					
		Outer diameter: 24					
		Thickness: 2,5					
36	Nut	Thread: M12			96620479	4	pcs
37	O-ring				96547656	2	pcs
38	O-ring				99198815	2	pcs

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
38	O-ring			99412727	2	pcs
44a	Guide vane cpl.			96547669	1	pcs
44a	Guide vane cpl.			98371221	1	pcs
47a	Bearing ring			97905743	3	pcs
47a	Bearing ring			96547649	3	pcs
49	Impeller cpl.			96547665	25	pcs
49	Impeller cpl.			98394397	25	pcs
51	Shaft, spline, cpl.			96588237	1	pcs
55	Outer sleeve			98811297	1	pcs
60	Formed wire spring			99935918	1	pcs
64c	Clamp, splined		Internal diameter: 8,5	98496968	1	pcs
			Outer diameter: 15			
64a	Spacing pipe			96536198	21	pcs
66	Wedge lock washer			96536157	1	pcs
66	Wedge lock washer			92575609	1	pcs
67	Lock nut		Thread: M8	98277008	1	pcs
105	Shaft seal		Material type: HQQE	96983415	1	pcs