

Inventflow: Grundfos A-partner

Grundfos CRIE 1-25 N-FGJ-A-E-HQQE

Find the pump here:

<https://inventflow.nl/en/pompenfilter/crie/grundfos-crie-1-25-n-fgj-a-e-hqqe>

Contact

info@inventflow.nl

+31 (0) 546 45 80 72

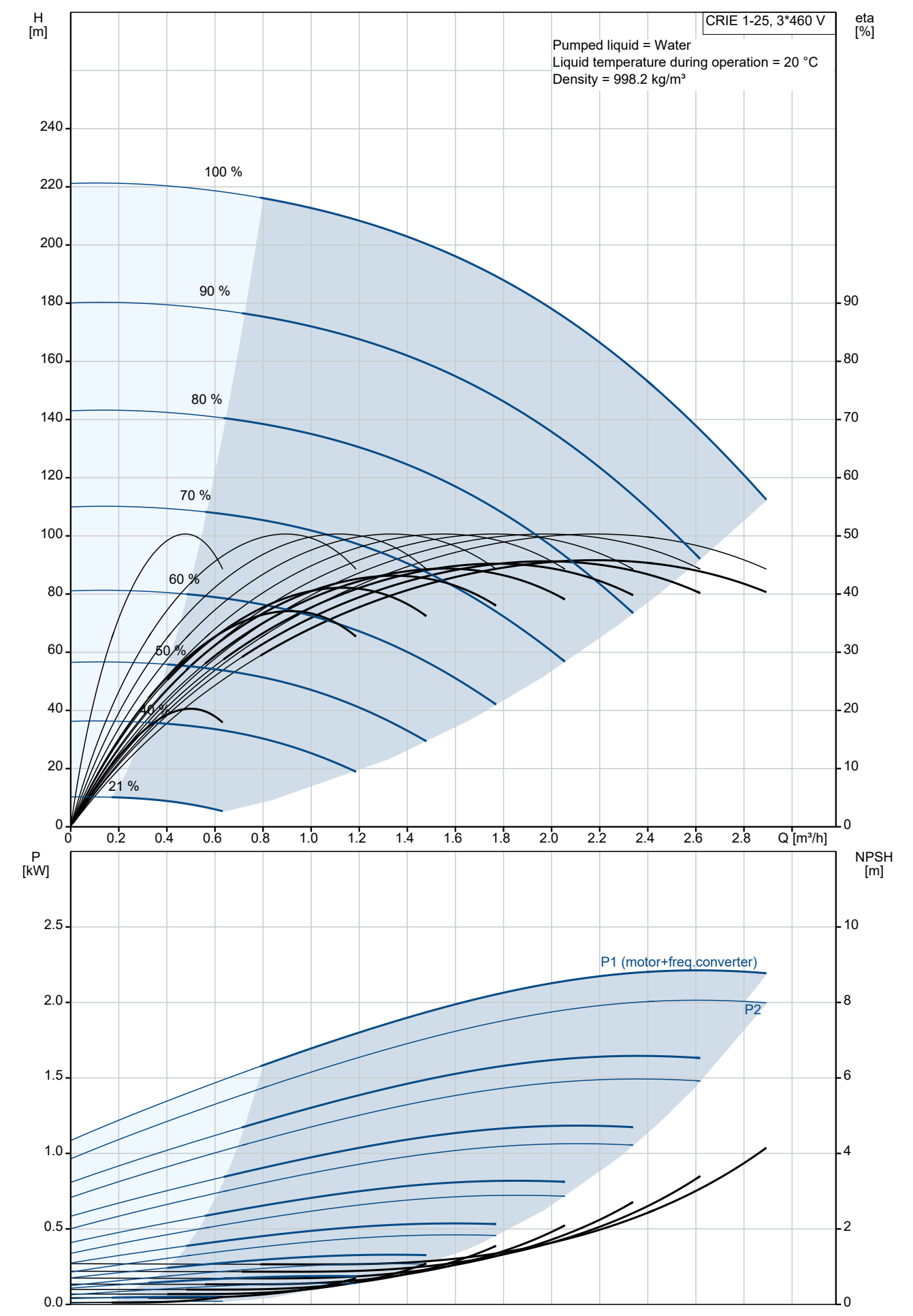
Datasheet



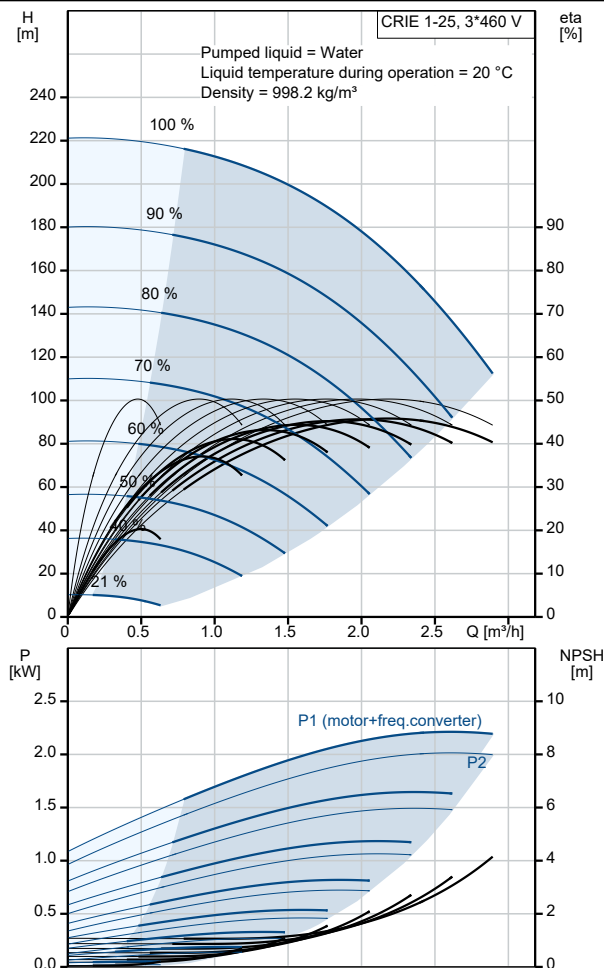
Qty.	Description
1	CRIE 1-25 N-FGJ-A-E-HQQE  Note! Product picture may differ from actual product Product No.: 98389420 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges. The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: • "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) • "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) • "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required: • two dedicated digital inputs • three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs • 5 V voltage supply to potentiometer and sensor • one analog output, 0-10 V, 0(4)-20 mA • two configurable digital inputs or open-collector outputs • two Pt100/Pt1000 inputs • LiqTec, dry-running protection sensor input • Grundfos Digital Sensor input and output • 24 V voltage supply for sensors • two signal-relay outputs (potential-free contacts) • GENIbus connection • interface for Grundfos CIM fieldbus module. Liquid: Pumped liquid: Water Liquid temperature range: -20 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 3501 rpm Rated flow: 2.2 m³/h Rated head: 170.3 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE

Qty.	Description
	Approvals on nameplate: CE,EAC,UKCA,WRAS,ACS Curve tolerance: ISO9906:2012 3B Materials: Base: Stainless steel EN 1.4408 AISI 316 Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Installation: Maximum ambient temperature: 50 °C Maximum operating pressure: 25 bar Max pressure at stated temp: 25 bar / 120 °C 25 bar / -20 °C Type of connection: DIN / ANSI / JIS Size of inlet connection: DN 25/32 Size of outlet connection: DN 25/32 Pressure rating for connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FT115 Electrical data: Motor standard: IEC Motor type: 90LD IE Efficiency class: IE5 Rated power - P2: 2.2 kW Power (P2) required by pump: 2.2 kW Mains frequency: 50 / 60 Hz Rated voltage: 3 x 380-500 V Rated current: 4.15-3.40 A Cos phi - power factor: 0.93-0.87 Rated speed: 360-4000 rpm Efficiency: 90.1% Motor efficiency at full load: 90.1 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 98190193 Controls: Frequency converter: Built-in Pressure sensor: Y Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 40.1 kg Gross weight: 47.3 kg Shipping volume: 0.216 m³ Country of origin: DK Custom tariff no.: 84137075

98389420 CRIE 1-25 N-FGJ-A-E-HQQE

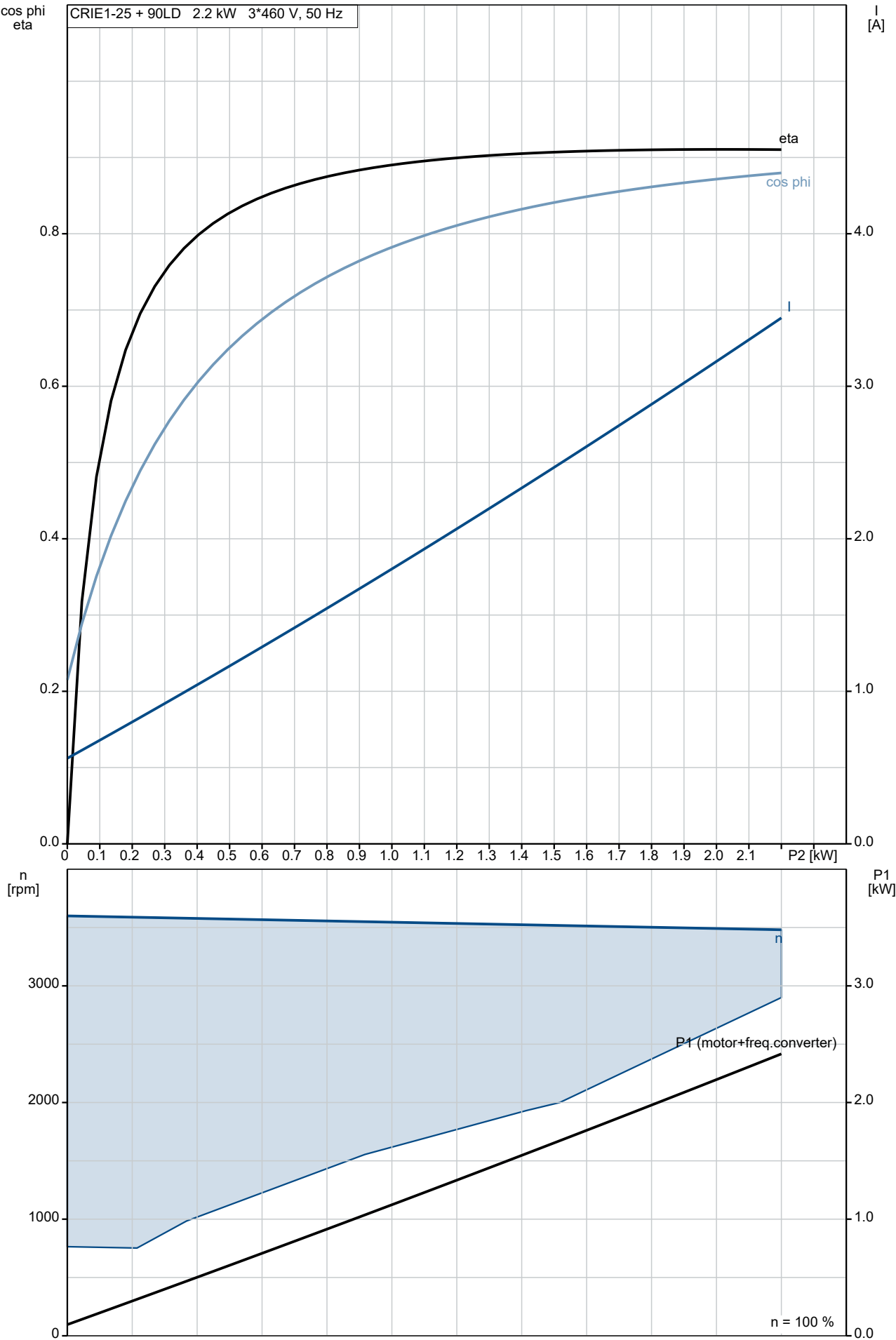


Description	Value
General information:	
Product name:	CRIE 1-25 N-FGJ-A-E-HQQE
Product No:	98389420
EAN number:	5711494177615
Technical:	
Pump speed on which pump data are based:	3501 rpm
Rated flow:	2.2 m³/h
Rated head:	170.3 m
Maximum head:	224.8 m
Stages:	25
Impellers:	25
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE,EAC,UKCA,WRAS,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	N
Model:	A
Materials:	
Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	50 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
Max pressure at stated temp:	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 25/32
Size of outlet connection:	DN 25/32
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FT115
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	90LD
IE Efficiency class:	IE5
Rated power - P2:	2.2 kW
Power (P2) required by pump:	2.2 kW
Mains frequency:	50 / 60 Hz
Rated voltage:	3 x 380-500 V
Rated current:	4.15-3.40 A
Cos phi - power factor:	0.93-0.87
Rated speed:	360-4000 rpm
Efficiency:	90.1%
Motor efficiency at full load:	90.1 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F

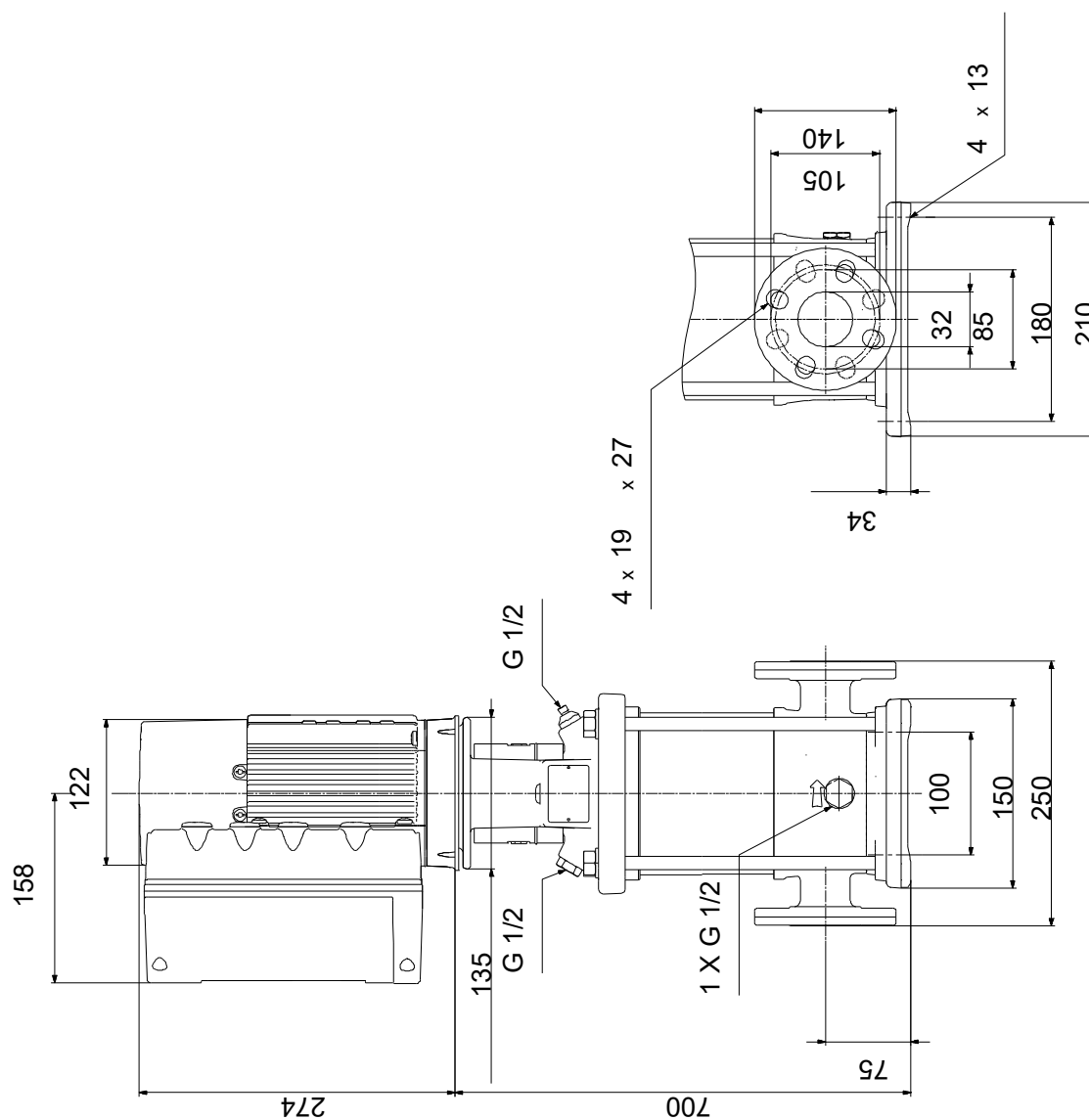


Description	Value
Motor protec:	ELEC
Motor No:	98190193
Controls:	
Control panel:	Standard
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Pressure sensor:	Y
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	40.1 kg
Gross weight:	47.3 kg
Shipping volume:	0.216 m³
Config. file no:	98498435
Country of origin:	DK
Custom tariff no.:	84137075

98389420 CRIE 1-25 N-FGJ-A-E-HQQE



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Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Spare parts CRIE 1-25, Product No. 98389420
Produced After 1252 (production year and week number)

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
-	Kit, chamber stack		Bearing type: SILICON CARBIDE	96453502	1	pcs
- 4a	Chamber w. bearing cpl.				3	
	Vane				1	
	Intermediate chamber				1	
	Retainer for bearing				1	
	Guide vane				6	
45	Neck ring				1	
47	Bearing bush				1	
65	Retainer				1	
65	Retainer				1	
- 4	Chamber cpl.				21	
	Vane				1	
	Intermediate chamber				1	
	Plate				1	
	Guide vane				6	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 5a	Chamber cpl.				1	
	Vane				1	
	Intermediate chamber				1	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 44a	Guide vane cpl.				1	
	Plate				1	
	Guide vane				6	
50	Top plate				1	
47a	Bearing ring				3	
49	Impeller cpl.				25	
51	Shaft, spline, cpl.				1	
64d	Spacing pipe		Internal diameter: 12,85		3	
			Outer diameter: 15,85			
			Length (mm): 4,50			
64c	Clamp, splined		Internal diameter: 8,5		1	
			Outer diameter: 15			
64a	Spacing pipe				21	
66	Wedge lock washer				1	
67	Lock nut		Thread: M8		1	
-	Kit, coupling			00415062	1	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M8			
10a	Coupling half				2	
10	Shaft pin		Diameter: 5		1	
			Length (mm): 26			
-	Kit, coupling guard			96505131	1	pcs
7a	Combi Slot Torx screw				4	
7	Coupling guard				2	
-	Kit, gaskets			96455090	1	pcs
37	O-ring				2	
38	O-ring				1	
38	O-ring				2	
109	O-ring		Diameter: 22,00		1	
			Material type: EPDM			
			Thickness: 2,75			
-	Kit, plug			96505133	1	pcs
- 18	Air vent screw				1	

Pos	Omschrijving	Opmerking tekst	Classificatie	Gegevens	Onderdeelnr.	Aanta	Eenheid
	Spindle					1	
	Plug					1	
23b	Spindle					1	
25	Plug					1	
25	Plug					1	
38	O-ring					1	
38	O-ring					2	
38	O-ring			Diameter: 16,3		1	
				Material type: FKM			
				Thickness: 2,4			
38	O-ring			Diameter: 16,3		2	
				Material type: FKM			
				Thickness: 2,4			
-	Kit, shaft seal HQQE				96455086	1	pcs
105	Shaft seal			Material type: HQQE		1	
-	Kit, wear parts			Material type: SILICON CARBIDE	96455093	1	pcs
-	4a	Chamber w. bearing cpl.				3	
		Vane				1	
		Retainer				1	
		Guide vane				6	
4a		Intermediate chamber				1	
45		Neck ring				1	
47		Bearing bush				1	
65		Retainer for seal ring				1	
65		Neck ring retainer				1	
45		Neck ring				24	
47a		Bearing ring				3	
64d		Spacing pipe		Internal diameter: 12,85		3	
				Outer diameter: 15,85			
				Length (mm): 4,50			
64c		Clamp, splined		Internal diameter: 8,5		1	
				Outer diameter: 15			
65		Neck ring retainer				24	
66		Wedge lock washer				1	
67		Lock nut		Thread: M8		1	
441 b		Gasket				2	
-	Base cpl.				98880759	1	pcs
6		Base			96588143	1	
56		Base plate			96588141	1	
440 b		Lock ring			98918331	2	
-	Motor				99131993	1	pcs
-	Kit, adapter				98345796	1	
-	252 a	Adapter set				1	
		Adapter					
		Adapter					
167		Cable gland					
-	Kit, bearing cpl.				98330605	1	
111		Ball bearing		Designation: 6204.2Z.C3.SYN		1	
154		Ball bearing				1	
156 d		Gasket		Internal diameter: 114,80		1	
				Outer diameter: 121,20			
				Thickness: 0,25			
156c		Seal ring				1	
156c		Seal ring				1	
157		O-ring		Diameter: 47		1	
				Material type: NBR			
				Thickness: 3			
158		Waved washer				1	

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
-	Kit, Blanking plug			98334761	1	
252 b	Plug cpl.					4
-	Kit, cable gland			98337336	1	
- 293	Cable glands set			98271484	1	
167	Cable gland					
167	Cable gland					
-	Kit, connector plugs			98403113	1	
266	Connector plug 10-pole					1
266	Connector plug 2-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
-	Kit, control box			98406659	1	
152	Pan head thread forming screw					1
166	Torx Screw					2
178	Pan head thread forming screw					4
251 d	Pan head thread forming screw					4
251 b	Control box					1
251 a	Control box					1
252 b	Plug cpl.					4
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
268 a	Base					1
268	Pan head screw					1
273 b	Battery					1
273	Funct. Module cpl.					1
275 a	Pin					1
277 a	Cross recess Pan head screw					1
277 a	Cross recess Pan head screw					1
277 a	Cross recess Pan head screw					5
277	Isolation cover					1
286	Spacer					1
286	Spacer					1
287	Cover					1
288 b	Retaining ring					6
288 a	Pan head thread forming screw					6
288	Wire clamp					3
289	Wire clamp					1
290	Control panel, cpl.					1
-	Kit, Control box upper			98334765	1	
251 d	Pan head thread forming screw					4
251 b	Control box					1
	Kit, Control panel			98939973	1	
-	Kit, cover			98330622	1	
287	Cover					1
-	Kit, fan			98290124	1	
152	Pan head thread forming screw					4
156c	Seal ring					1

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
156	Fan					1
-	Kit, flange (DE)			98290128	1	
156 d	Gasket		Internal diameter: 114,80			1
			Outer diameter: 121,20			
			Thickness: 0,25			
156 b	Flange					1
185	Cross recess Pan head screw					4
186	Drain plug					1
188	Retaining ring					1
-	Kit, Funct. module			98334777	1	
273 a	Cross recess Pan head screw					5
273	Funct. Module cpl.					1
275 a	Pin					1
286	Spacer					1
-	Kit, Isolation cover			98330625	1	
277 a	Cross recess Pan head screw					1
277	Isolation cover					1
-	Kit, Lower part cpl.			98330619	1	
178	Pan head thread forming screw					4
251 a	Control box cpl.					1
275 a	Pin					1
277 a	Cross recess Pan head screw					1
277	Isolation cover					1
-	Kit, motor			98293865	1	
	Terminal					3
99a	Retaining ring					1
99	Retaining ring					1
111	Ball bearing		Designation: 6204.2Z.C3.SYN			1
150	Stator					1
150	Stator housing					1
151	Fan cover					1
152	Pan head thread forming screw					4
154	Ball bearing					1
156 d	Gasket		Internal diameter: 114,80			1
			Outer diameter: 121,20			
			Thickness: 0,25			
156c	Seal ring					1
156c	Seal ring					1
156 b	Flange					1
156	Fan					1
157	O-ring		Diameter: 47			1
			Material type: NBR			
			Thickness: 3			
158	Waved washer					1
172	Shaft w/rotor					1
178	Pan head thread forming screw					4
185	Cross recess Pan head screw					4
186	Drain plug					1
203	Terminal plug					1
289 a	Pan head thread forming screw					1
-	Kit, plug			99369622	1	
	Terminal					3
203	Terminal plug					1

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
205	Pan head thread forming screw					1
-	Kit, screws			98330627	1	
268 a	Base					1
268	Pan head screw					1
288 b	Retaining ring					6
288 a	Pan head thread forming screw					6
288	Wire clamp					3
289 a	Pan head thread forming screw					1
289	Wire clamp					1
-	Kit, staybolts			98881544	1	
181	Pan head staybolt					4
	Pan head thread forming screw			99598708	4	
111	Ball bearing	Designation: 6204.2Z.C3.SYN		97914979	1	
152	Pan head thread forming screw			99834207	1	
152	Pan head thread forming screw			99814578	1	
156 d	Gasket	Internal diameter: 114,80		99406425	1	
		Outer diameter: 121,20				
		Thickness: 0,25				
156	Fan			96591801	1	
159 a	Seal ring			97689816	1	
186	Drain plug			99980519	1	
251 d	Pan head thread forming screw			98995460	4	
266	Connector plug 3-pole			99421265	1	
1a	Pump head			98906053	1	pcs
2	Pump cover			96588244	1	pcs
4a	Chamber w. bearing cpl.			98371208	3	pcs
4a	Chamber w. bearing cpl.			97690601	3	pcs
4a	Chamber w. bearing cpl.			97690590	3	pcs
4a	Chamber w. bearing cpl.			96547660	3	pcs
4a	Chamber w. bearing cpl.			98371207	3	pcs
- 4	Chamber cpl.			97690020	21	pcs
45	Neck ring			96536194	1	
65	Retainer			92501765	1	
65	Retainer			98270018	1	
65	Retainer			92501764	1	
4	Chamber cpl.			96547662	21	pcs
4	Chamber cpl.			98371206	21	pcs
5a	Chamber cpl.			98371205	1	pcs
5a	Chamber cpl.			96588148	1	pcs
7a	Combi Slot Torx screw			96886324	4	pcs
7	Coupling guard			96603690	2	pcs
10	Shaft pin	Diameter: 5		96536473	1	pcs
		Length (mm): 26				
10	Shaft pin	Diameter: 5		96587588	1	pcs
		Length (mm): 26				
18	Air vent screw			96547461	1	pcs
18	Air vent screw			95061351	1	pcs
- 25a	Drain plug w/bypass valve			96588243	1	pcs
38	O-ring			99198815	1	
38	O-ring			99412727	1	
26	Staybolt	Length (mm): 544		98986333	4	pcs
		Thread: M12				
28	Hex head screw	Length (mm): 20		99932722	4	pcs
		Thread: M8				
32	Washer	Designation: DIN 125 A		99883474	4	pcs
		Internal diameter: 13				
		Outer diameter: 24				
		Thickness: 2,5				

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
36	Nut		Thread: M12	96620479	4	pcs
37	O-ring			96547656	2	pcs
38	O-ring			99198815	2	pcs
38	O-ring			99412727	2	pcs
44a	Guide vane cpl.			96547669	1	pcs
44a	Guide vane cpl.			98371221	1	pcs
47a	Bearing ring			97905743	3	pcs
47a	Bearing ring			96547649	3	pcs
49	Impeller cpl.			96547665	25	pcs
49	Impeller cpl.			98394397	25	pcs
51	Shaft, spline, cpl.			96588237	1	pcs
55	Outer sleeve			98811297	1	pcs
60	Formed wire spring			99935918	1	pcs
64c	Clamp, splined		Internal diameter: 8,5	98496968	1	pcs
			Outer diameter: 15			
64a	Spacing pipe			96536198	21	pcs
66	Wedge lock washer			96536157	1	pcs
66	Wedge lock washer			92575609	1	pcs
67	Lock nut		Thread: M8	98277008	1	pcs
105	Shaft seal		Material type: HQQE	96983415	1	pcs