

## Inventflow: Grundfos A-partner

### Grundfos CRE 10-2 N-A-A-E-HQQE

Find the pump here:

<https://inventflow.nl/en/pompenfilter/cre/grundfos-cre-10-2-n-a-a-e-hqqe>

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#### Datasheet

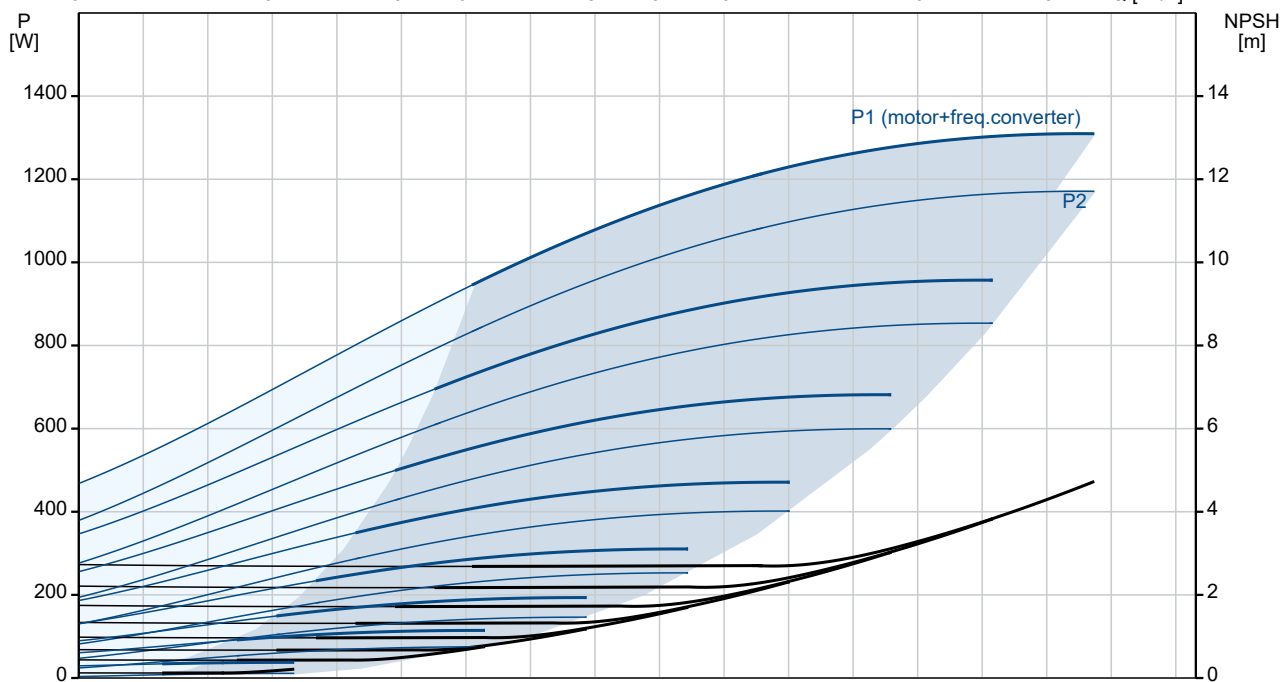
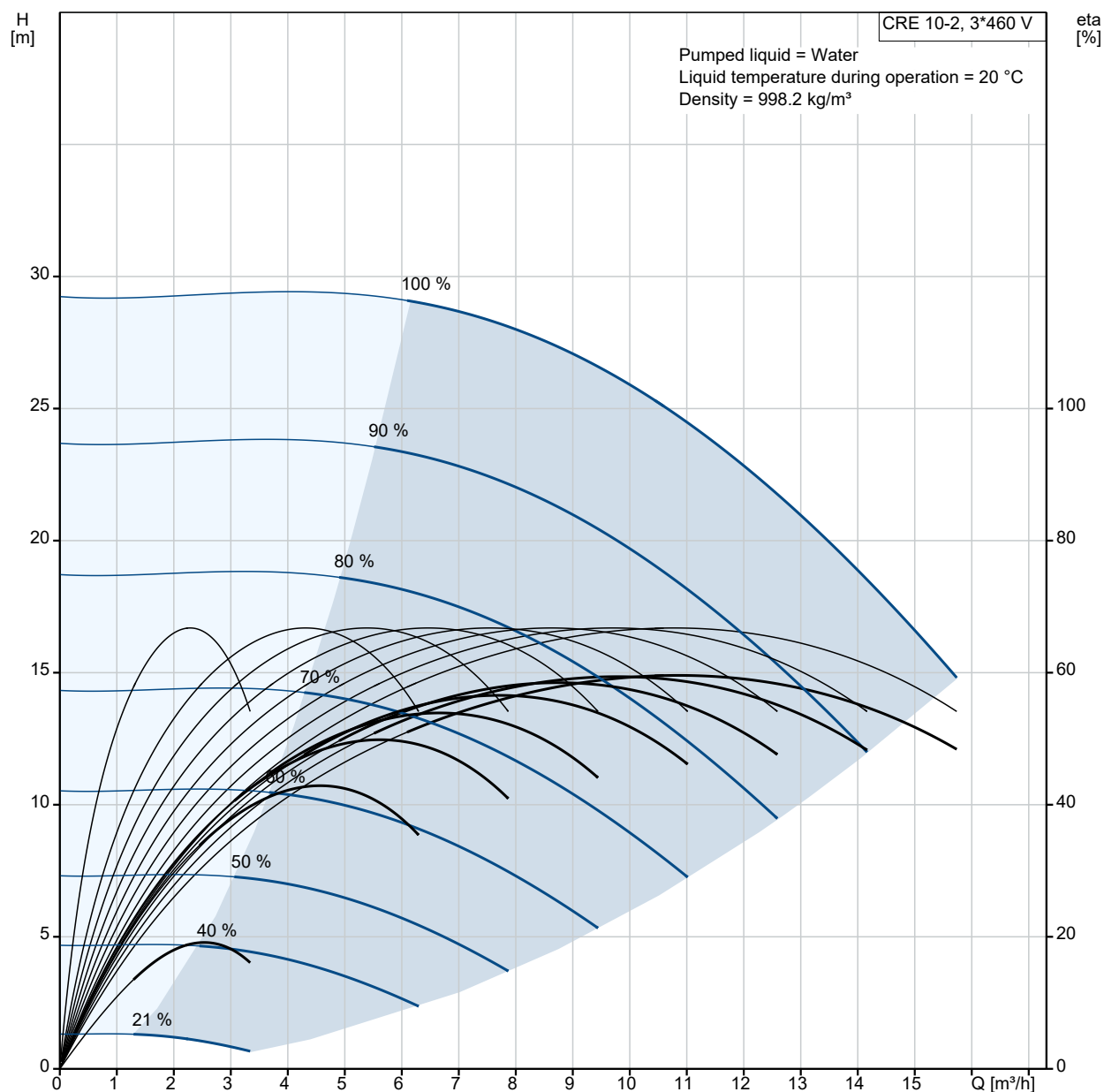


| Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
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| 1    | <p data-bbox="204 159 488 185"><b>CRE 10-2 N-A-A-E-HQQE</b></p> <div data-bbox="308 210 486 600">  </div> <p data-bbox="595 591 1062 613">Note! Product picture may differ from actual product</p> <p data-bbox="204 622 464 647">Product No.: <a href="#">98390273</a></p> <p data-bbox="204 651 711 739">Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation.</p> <p data-bbox="204 770 667 797">The pump has the following characteristics:</p> <ul data-bbox="240 801 813 828" style="list-style-type: none"> <li>- Impellers and intermediate chambers are made of</li> </ul> <p data-bbox="204 831 973 857">Impeller: Stainless steel DIN W.-Nr. EN 1.4301.</p> <p data-bbox="204 860 1054 887">Pump housing: - Pump head and base are made of Cast iron.</p> <ul data-bbox="240 889 659 947" style="list-style-type: none"> <li>- The shaft seal has assembly length according to EN 12756.</li> </ul> <ul data-bbox="240 949 702 1008" style="list-style-type: none"> <li>- Power transmission is via cast iron split coupling.</li> </ul> <p data-bbox="204 1010 1062 1037">Flange standard: - Pipework connection is via Oval / Rp flanges.</p> <p data-bbox="204 1068 748 1245">The pump is fitted with an IEC-flanged three-phase MGE motor with frequency converter and PI-controller integrated in the motor terminal box. No additional motor protection is required as both motor and electronics are protected by integrated overload and temperature protection.</p> <p data-bbox="204 1276 740 1393">The pump is equipped with a pressure transmitter registering pump discharge pressure and enabling controlled pump operation based on constant pressure.</p> <p data-bbox="204 1424 735 1541">A control panel enables setting of required setpoint as well as setting of pump to MIN or MAX operation or to STOP. The control panel has indicator lights for "Operation" and "Fault".</p> <p data-bbox="204 1572 759 1720">Communication with the pump is possible by means of Grundfos R100 Remote Control enabling further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p data-bbox="204 1751 627 1809">The terminal box holds terminals for the connection of:</p> <ul data-bbox="240 1812 764 2107" style="list-style-type: none"> <li>- Pump start/stop (potential-free contact),</li> <li>- external remote setpoint setting via analog signal, 0 - 5 V, 0 - 10 V, 0(4) - 20 mA,</li> <li>- 5 V voltage supply for setpoint potentiometer, I<sub>max</sub> = 5 mA,</li> <li>- pressure sensor factory-fitted.</li> <li>- input for forced control to MIN or MAX (potential-free contact),</li> <li>- potential-free fault signal relay with changeover contact, reporting Fault, Operation or Ready,</li> </ul> |

| Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <p>- RS485 GENIbus.</p> <p>Controls:</p> <p>Frequency converter: Built-in</p> <p>Pressure sensor: Y</p> <p>Liquid:</p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -20 .. 120 °C</p> <p>Selected liquid temperature: 20 °C</p> <p>Density: 998.2 kg/m³</p> <p>Technical:</p> <p>Pump speed on which pump data are based: 3501 rpm</p> <p>Rated flow: 12.1 m³/h</p> <p>Rated head: 22.9 m</p> <p>Pump orientation: Vertical</p> <p>Shaft seal arrangement: Single</p> <p>Code for shaft seal: HQQE</p> <p>Approvals on nameplate: CE,EAC,UKCA,WRAS,ACS</p> <p>Curve tolerance: ISO9906:2012 3B</p> <p>Materials:</p> <p>Base: Cast iron<br/>EN 1561 EN-GJL-200<br/>ASTM A48-25B</p> <p>Impeller: Stainless steel<br/>EN 1.4301<br/>AISI 304</p> <p>Bearing: SIC</p> <p>Installation:</p> <p>Maximum ambient temperature: 50 °C</p> <p>Maximum operating pressure: 16 bar</p> <p>Max pressure at stated temp: 16 bar / 120 °C<br/>16 bar / -20 °C</p> <p>Type of connection: Oval / Rp</p> <p>Size of inlet connection: 1 1/2 inch</p> <p>Size of outlet connection: 1 1/2 inch</p> <p>Pressure rating for connection: PN 16</p> <p>Flange size for motor: FT115</p> <p>Electrical data:</p> <p>Motor standard: IEC</p> <p>Motor type: 90SC</p> <p>IE Efficiency class: IE5</p> <p>Rated power - P2: 1.5 kW</p> <p>Power (P2) required by pump: 1.5 kW</p> <p>Mains frequency: 50 / 60 Hz</p> <p>Rated voltage: 3 x 380-500 V</p> <p>Rated current: 2.90-2.40 A</p> <p>Cos phi - power factor: 0.92-0.85</p> <p>Rated speed: 360-4000 rpm</p> <p>Efficiency: 88.9%</p> <p>Motor efficiency at full load: 88.9 %</p> <p>Enclosure class (IEC 34-5): IP55</p> <p>Insulation class (IEC 85): F</p> <p>Motor No: 98190189</p> <p>Others:</p> <p>Minimum efficiency index, MEI ≥: 0.70</p> <p>DOE Pump Energy Index CL: 0.00</p> <p>DOE Pump Energy Index VL: 0.00</p> <p>Net weight: 40 kg</p> <p>Gross weight: 44 kg</p> |

| Qty. | Description                                                                                                                               |
|------|-------------------------------------------------------------------------------------------------------------------------------------------|
|      | <div data-bbox="193 152 678 257"> Shipping volume: 0.143 m<sup>3</sup><br/> Country of origin: DK<br/> Custom tariff no.: 84137075 </div> |

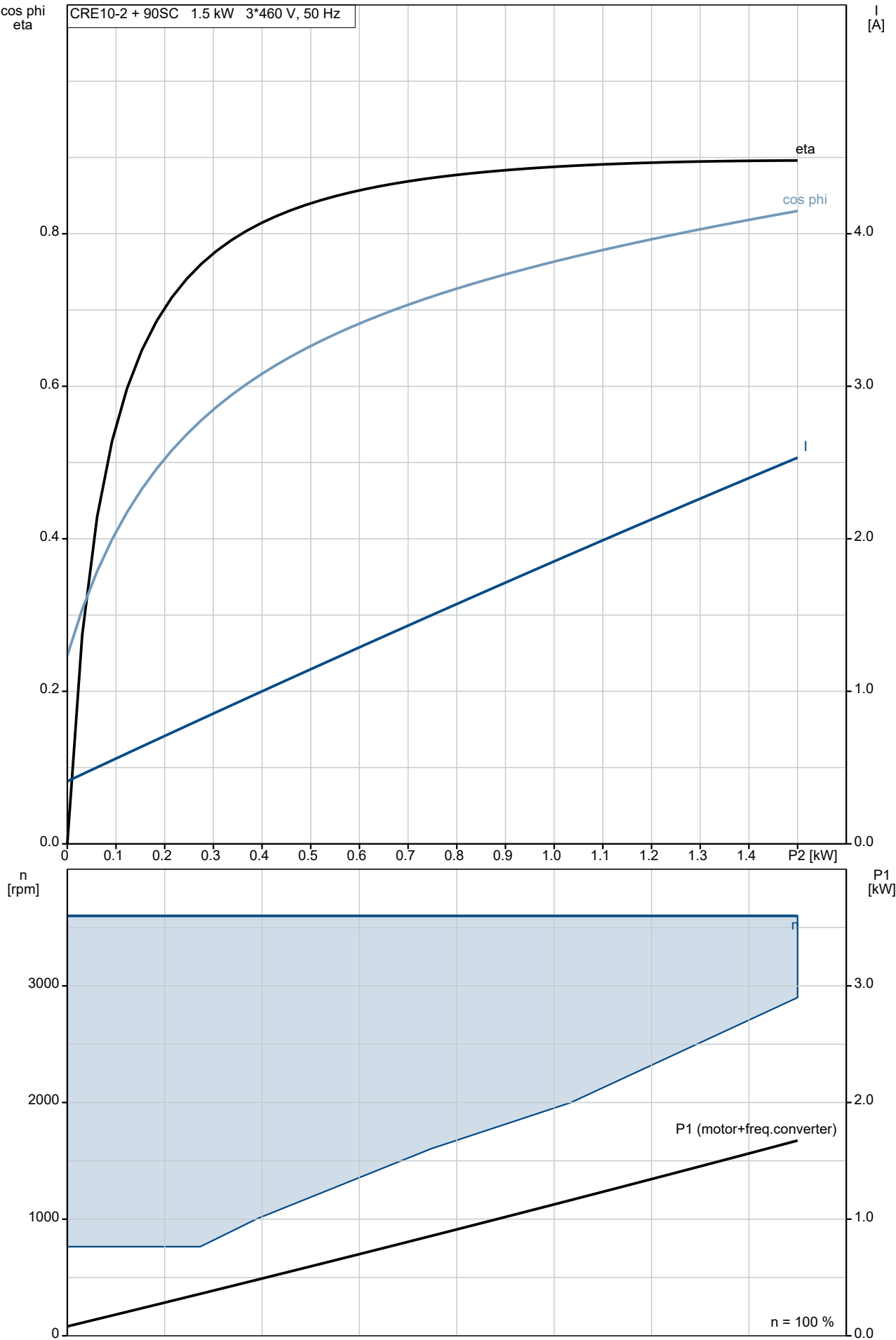
# 98390273 CRE 10-2 N-A-A-E-HQQE



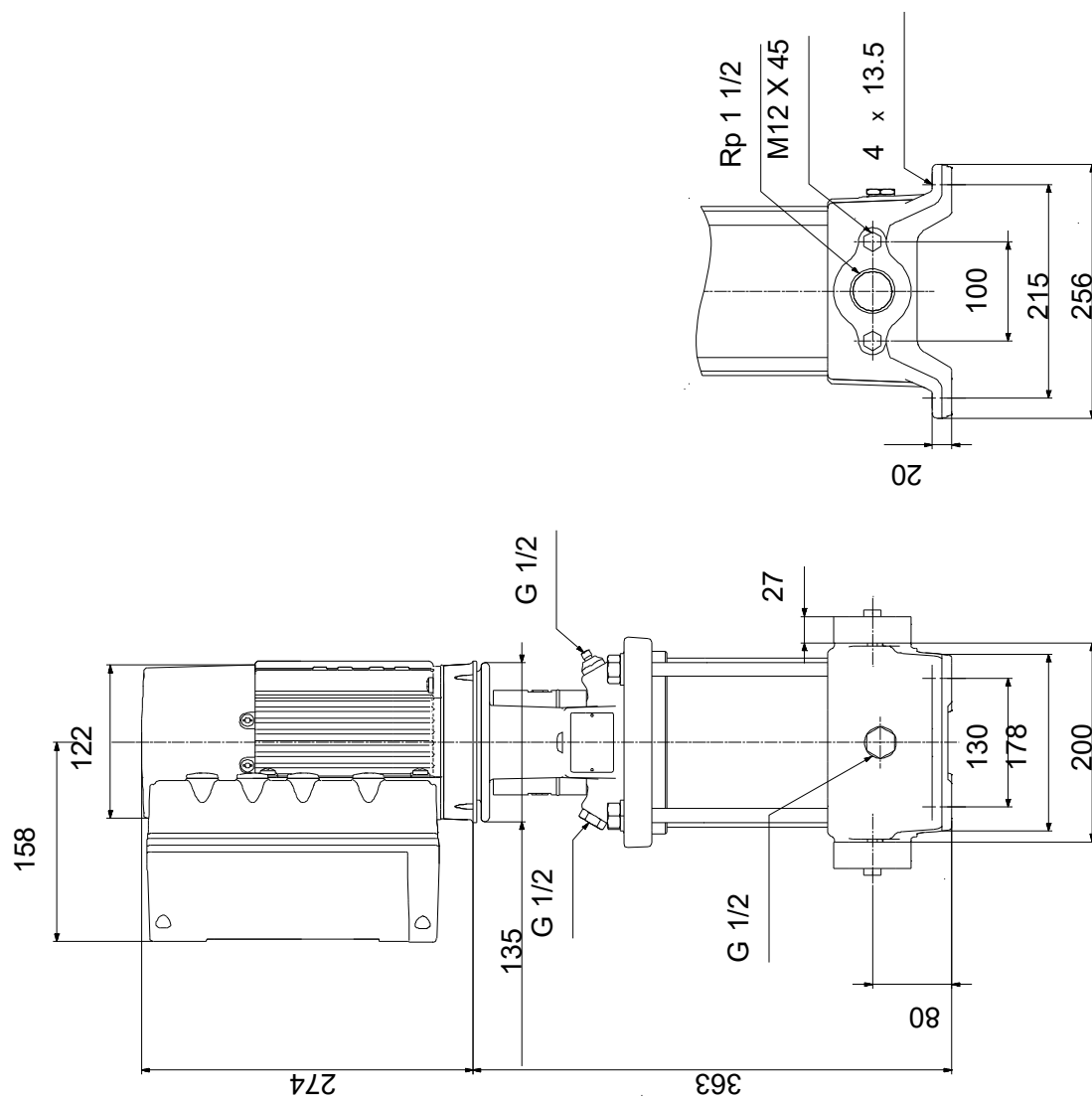


| Description                      | Value                |
|----------------------------------|----------------------|
| Motor No:                        | 98190189             |
| <b>Controls:</b>                 |                      |
| Control panel:                   | Standard             |
| Function Module:                 | FM300 - Advanced     |
| Frequency converter:             | Built-in             |
| Pressure sensor:                 | Y                    |
| <b>Others:</b>                   |                      |
| Minimum efficiency index, MEI ≥: | 0.70                 |
| DOE Pump Energy Index CL:        | 0.00                 |
| DOE Pump Energy Index VL:        | 0.00                 |
| Net weight:                      | 40 kg                |
| Gross weight:                    | 44 kg                |
| Shipping volume:                 | 0.143 m <sup>3</sup> |
| Config. file no:                 | 98500493             |
| Country of origin:               | DK                   |
| Custom tariff no.:               | 84137075             |

# 98390273 CRE 10-2 N-A-A-E-HQQE



# 98390273 CRE 10-2 N-A-A-E-HQQE



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

**Spare parts CRE 10-2, Product No. 98390273**  
**Produced After 1252 (production year and week number)**

| Pos   | Omschrijving                   | Opmerking tekst | Classificatie Gegevens | Onderdeelnr. | Aanta | Eenhei |
|-------|--------------------------------|-----------------|------------------------|--------------|-------|--------|
| -     | Kit, chamber stack             |                 |                        | 96508404     | 1     | pcs    |
| - 80  | Chamber stack                  |                 | Bearing type: SIC      |              | 1     |        |
| - 3   | Top intermediate chamber       |                 |                        |              | 1     |        |
|       | Spare, turbulence optimizer KP |                 |                        |              |       |        |
|       | Guide vane                     |                 |                        |              |       |        |
| - 4a  | Intermediate chamber cpl.      |                 |                        |              | 1     |        |
|       | Guide cup                      |                 |                        |              |       |        |
|       | Bearing plate                  |                 |                        |              |       |        |
|       | Guide vane                     |                 |                        |              |       |        |
| 3     | Intermediate chamber           |                 |                        |              |       |        |
| 45    | Neck ring cpl.                 |                 |                        |              |       |        |
| 47    | Bearing bush                   |                 |                        |              |       |        |
| 65    | Retainer                       |                 |                        |              |       |        |
| 26a   | Strap cpl.                     |                 |                        |              | 2     |        |
| 26.c  | Washer                         |                 | Designation: DIN 125A  |              | 2     |        |
|       |                                |                 | Thickness: 1,6         |              |       |        |
| 26.b  | Hex head screw                 |                 |                        |              | 2     |        |
| 44b   | Inlet part                     |                 |                        |              | 1     |        |
| - 44a | Inlet part cpl.                |                 |                        |              | 1     |        |
|       | Guide cup                      |                 |                        |              |       |        |
|       | Inlet part                     |                 |                        |              |       |        |
| 45    | Neck ring cpl.                 |                 |                        |              |       |        |
| 65    | Retainer                       |                 |                        |              |       |        |
| 47a   | Bearing ring                   |                 |                        |              | 1     |        |
| 49    | Impeller cpl.                  |                 |                        |              | 2     |        |
| - 51  | Shaft, spline, cpl.            |                 |                        |              | 1     |        |
|       | Bar                            |                 |                        |              |       |        |
| 62    | Stop ring                      |                 |                        |              |       |        |
| 64c   | Spacer                         |                 |                        |              | 1     |        |
| 64a   | Spacing bush                   |                 | Length (mm): 9.00      |              | 1     |        |
| 64.d  | Spacer                         |                 |                        |              | 1     |        |
| 66    | Wedge lock washer              |                 |                        |              | 1     |        |
| 67    | Lock nut                       |                 | Thread: M8             |              | 1     |        |
| 69    | Spacing bush                   |                 | Length (mm): 18.00     |              | 1     |        |
| -     | Kit, coupling                  |                 |                        | 96511319     | 1     | pcs    |
|       | Adjusting fork                 |                 |                        |              | 1     |        |
| 9     | Hex socket head cap screw      |                 | Designation: DIN 912   |              | 4     |        |
|       |                                |                 | Length (mm): 25        |              |       |        |
|       |                                |                 | Thread: M8             |              |       |        |
| 10a   | Coupling half                  |                 |                        |              | 2     |        |
| 10    | Shaft pin                      |                 | Diameter: 5            |              | 1     |        |
|       |                                |                 | Length (mm): 26        |              |       |        |
| -     | Kit, coupling guard            |                 |                        | 96509612     | 1     | pcs    |
| 7.a   | Combi Slot Torx screw          |                 |                        |              | 4     |        |
| 7     | Coupling guard                 |                 |                        |              | 2     |        |
| -     | Kit, gaskets                   |                 |                        | 96509609     | 1     | pcs    |
|       | Gasket                         |                 |                        |              | 2     |        |
| 24    | O-ring                         |                 |                        |              | 2     |        |
| 37    | O-ring                         |                 |                        |              | 2     |        |
| 38    | O-ring                         |                 |                        |              | 1     |        |
| 38    | O-ring                         |                 |                        |              | 1     |        |
| 38    | O-ring                         |                 |                        |              | 2     |        |
| 60    | Spring                         |                 |                        |              | 4     |        |
| 415   | Gasket                         |                 | Internal diameter: 44  |              | 2     |        |
|       |                                |                 | Outer diameter: 60     |              |       |        |
|       |                                |                 | Thickness: 2           |              |       |        |

| Pos        | Omschrijving              | Opmerking tekst | Classificatie Gegevens      | Onderdeelnr. | Aanta | Eenhei |
|------------|---------------------------|-----------------|-----------------------------|--------------|-------|--------|
| 441<br>b   | Gasket                    |                 | Internal diameter: 49       |              | 2     |        |
|            |                           |                 | Outer diameter: 92          |              |       |        |
|            |                           |                 | Thickness: 2                |              |       |        |
| -          | Kit, plug                 |                 |                             | 96511311     | 1     | pcs    |
| - 18       | Air vent screw            |                 |                             |              | 1     |        |
|            | Spindle                   |                 |                             |              | 1     |        |
|            | Plug                      |                 |                             |              | 1     |        |
| 25a        | Drain plug                |                 |                             |              | 1     |        |
| 25         | Plug                      |                 |                             |              | 1     |        |
| 38         | O-ring                    |                 |                             |              | 1     |        |
| 38         | O-ring                    |                 |                             |              | 1     |        |
| 38         | O-ring                    |                 |                             |              | 2     |        |
| 38         | O-ring                    |                 | Diameter: 5,3               |              | 1     |        |
|            |                           |                 | Material type: FKM          |              |       |        |
|            |                           |                 | Thickness: 2,4              |              |       |        |
| 38         | O-ring                    |                 | Diameter: 16,3              |              | 1     |        |
|            |                           |                 | Material type: FKM          |              |       |        |
|            |                           |                 | Thickness: 2,4              |              |       |        |
| 38         | O-ring                    |                 | Diameter: 16,3              |              | 2     |        |
|            |                           |                 | Material type: FKM          |              |       |        |
|            |                           |                 | Thickness: 2,4              |              |       |        |
| -          | Kit, shaft seal HQQE      |                 |                             | 96511844     | 1     | pcs    |
| 105        | Shaft seal                |                 | Material type: HQQE         |              | 1     |        |
| -          | Kit, wear parts           |                 |                             | 96511889     | 1     | pcs    |
| - 4a       | Intermediate chamber cpl. |                 |                             |              | 1     |        |
|            | Sand Lifter               |                 |                             |              | 1     |        |
|            | Guide cup                 |                 |                             |              | 1     |        |
|            | Bearing plate             |                 |                             |              | 1     |        |
|            | Guide vane                |                 |                             |              | 10    |        |
| 3          | Intermediate chamber      |                 |                             |              | 1     |        |
| 45         | Neck ring cpl.            |                 |                             |              | 1     |        |
| 47         | Bearing bush              |                 |                             |              | 1     |        |
| 65         | Retainer                  |                 |                             |              | 1     |        |
| 26.c       | Washer                    |                 | Designation: DIN 125A       |              | 2     |        |
|            |                           |                 | Thickness: 1,6              |              |       |        |
| 26.b       | Hex head screw            |                 |                             |              | 2     |        |
| 45         | Neck ring cpl.            |                 |                             |              | 7     |        |
| 47a        | Bearing ring              |                 |                             |              | 1     |        |
| 62         | Retaining ring            |                 |                             |              | 1     |        |
| 64c        | Spacer                    |                 |                             |              | 1     |        |
| 64a        | Spacing bush              |                 | Length (mm): 9.00           |              | 1     |        |
| 64.d       | Spacer                    |                 |                             |              | 1     |        |
| 65         | Retainer                  |                 |                             |              | 7     |        |
| 66         | Wedge lock washer         |                 |                             |              | 1     |        |
| 67         | Lock nut                  |                 | Thread: M8                  |              | 1     |        |
| -          | Motor                     |                 |                             | 92566894     | 1     | pcs    |
| -          | Kit, adapter              |                 |                             | 98345796     | 1     |        |
| - 252<br>a | Adapter set               |                 |                             |              | 1     |        |
|            | Adapter                   |                 |                             |              |       |        |
|            | Adapter                   |                 |                             |              |       |        |
| 167        | Cable gland               |                 |                             |              |       |        |
| -          | Kit, bearing cpl.         |                 |                             | 98330605     | 1     |        |
| 111        | Ball bearing              |                 | Designation: 6204.2Z.C3.SYN |              | 1     |        |
| 154        | Ball bearing              |                 |                             |              | 1     |        |
| 156<br>d   | Gasket                    |                 | Internal diameter: 114,80   |              | 1     |        |
|            |                           |                 | Outer diameter: 121,20      |              |       |        |
|            |                           |                 | Thickness: 0,25             |              |       |        |
| 156<br>c   | Seal ring                 |                 |                             |              | 1     |        |

| Pos      | Omschrijving                  | Opmerking tekst | Classificatie Gegevens | Onderdeelnr. | Aanta | Eenhei |
|----------|-------------------------------|-----------------|------------------------|--------------|-------|--------|
| 156<br>c | Seal ring                     |                 |                        |              |       | 1      |
| 157      | O-ring                        |                 | Diameter: 47           |              |       | 1      |
|          |                               |                 | Material type: NBR     |              |       |        |
|          |                               |                 | Thickness: 3           |              |       |        |
| 158      | Waved washer                  |                 |                        |              |       | 1      |
| -        | Kit, Blanking plug            |                 |                        | 98334761     | 1     |        |
| 252<br>b | Plug cpl.                     |                 |                        |              |       | 4      |
| -        | Kit, cable gland              |                 |                        | 98337336     | 1     |        |
| - 293    | Cable glands set              |                 |                        | 98271484     | 1     |        |
| 167      | Cable gland                   |                 |                        |              |       |        |
| 167      | Cable gland                   |                 |                        |              |       |        |
| -        | Kit, connector plugs          |                 |                        | 98403113     | 1     |        |
| 266      | Connector plug 10-pole        |                 |                        |              |       | 1      |
| 266      | Connector plug 2-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 8-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 8-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 8-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 3-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 3-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 3-pole         |                 |                        |              |       | 1      |
| -        | Kit, control box              |                 |                        | 98406659     | 1     |        |
| 152      | Pan head thread forming screw |                 |                        |              |       | 1      |
| 166      | Torx Screw                    |                 |                        |              |       | 2      |
| 178      | Pan head thread forming screw |                 |                        |              |       | 4      |
| 251<br>d | Pan head thread forming screw |                 |                        |              |       | 4      |
| 251<br>b | Control box                   |                 |                        |              |       | 1      |
| 251<br>a | Control box                   |                 |                        |              |       | 1      |
| 252<br>b | Plug cpl.                     |                 |                        |              |       | 4      |
| 266      | Connector plug 8-pole         |                 |                        |              |       | 1      |
| 266      | Connector plug 3-pole         |                 |                        |              |       | 1      |
| 268<br>a | Base                          |                 |                        |              |       | 1      |
| 268      | Pan head screw                |                 |                        |              |       | 1      |
| 273<br>b | Battery                       |                 |                        |              |       | 1      |
| 273      | Funct. Module cpl.            |                 |                        |              |       | 1      |
| 275<br>a | Pin                           |                 |                        |              |       | 1      |
| 277<br>a | Cross recess Pan head screw   |                 |                        |              |       | 1      |
| 277<br>a | Cross recess Pan head screw   |                 |                        |              |       | 1      |
| 277<br>a | Cross recess Pan head screw   |                 |                        |              |       | 5      |
| 277      | Isolation cover               |                 |                        |              |       | 1      |
| 286      | Spacer                        |                 |                        |              |       | 1      |
| 286      | Spacer                        |                 |                        |              |       | 1      |
| 287      | Cover                         |                 |                        |              |       | 1      |
| 288<br>b | Retaining ring                |                 |                        |              |       | 6      |
| 288<br>a | Pan head thread forming screw |                 |                        |              |       | 6      |
| 288      | Wire clamp                    |                 |                        |              |       | 3      |
| 289      | Wire clamp                    |                 |                        |              |       | 1      |
| 290      | Control panel, cpl.           |                 |                        |              |       | 1      |
| -        | Kit, Control box upper        |                 |                        | 98334765     | 1     |        |
| 251<br>d | Pan head thread forming screw |                 |                        |              |       | 4      |
| 251<br>b | Control box                   |                 |                        |              |       | 1      |
|          | Kit, Control panel            |                 |                        | 98939973     | 1     |        |

| Pos      | Omschrijving                  | Opmerking tekst | Classificatie Gegevens      | Onderdeelnr. | Aanta | Eenhei |
|----------|-------------------------------|-----------------|-----------------------------|--------------|-------|--------|
| -        | Kit, cover                    |                 |                             | 98330622     | 1     |        |
| 287      | Cover                         |                 |                             |              |       | 1      |
| -        | Kit, fan                      |                 |                             | 98290124     | 1     |        |
| 152      | Pan head thread forming screw |                 |                             |              |       | 4      |
| 156<br>c | Seal ring                     |                 |                             |              |       | 1      |
| 156      | Fan                           |                 |                             |              |       | 1      |
| -        | Kit, flange (DE)              |                 |                             | 98290128     | 1     |        |
| 156<br>d | Gasket                        |                 | Internal diameter: 114,80   |              |       | 1      |
|          |                               |                 | Outer diameter: 121,20      |              |       |        |
|          |                               |                 | Thickness: 0,25             |              |       |        |
| 156<br>b | Flange                        |                 |                             |              |       | 1      |
| 185      | Cross recess Pan head screw   |                 |                             |              |       | 4      |
| 186      | Drain plug                    |                 |                             |              |       | 1      |
| 188      | Retaining ring                |                 |                             |              |       | 1      |
| -        | Kit, Funct. module            |                 |                             | 98334777     | 1     |        |
| 273<br>a | Cross recess Pan head screw   |                 |                             |              |       | 5      |
| 273      | Funct. Module cpl.            |                 |                             |              |       | 1      |
| 275<br>a | Pin                           |                 |                             |              |       | 1      |
| 286      | Spacer                        |                 |                             |              |       | 1      |
| -        | Kit, Isolation cover          |                 |                             | 98330625     | 1     |        |
| 277<br>a | Cross recess Pan head screw   |                 |                             |              |       | 1      |
| 277      | Isolation cover               |                 |                             |              |       | 1      |
| -        | Kit, Lower part cpl.          |                 |                             | 98330619     | 1     |        |
| 178      | Pan head thread forming screw |                 |                             |              |       | 4      |
| 251<br>a | Control box cpl.              |                 |                             |              |       | 1      |
| 275<br>a | Pin                           |                 |                             |              |       | 1      |
| 277<br>a | Cross recess Pan head screw   |                 |                             |              |       | 1      |
| 277      | Isolation cover               |                 |                             |              |       | 1      |
| -        | Kit, motor                    |                 |                             | 98293853     | 1     |        |
|          | Terminal                      |                 |                             |              |       | 3      |
| 99a      | Retaining ring                |                 |                             |              |       | 1      |
| 99       | Retaining ring                |                 |                             |              |       | 1      |
| 111      | Ball bearing                  |                 | Designation: 6204.2Z.C3.SYN |              |       | 1      |
| 150      | Stator                        |                 |                             |              |       | 1      |
| 150      | Stator housing                |                 |                             |              |       | 1      |
| 151      | Fan cover                     |                 |                             |              |       | 1      |
| 152      | Pan head thread forming screw |                 |                             |              |       | 4      |
| 154      | Ball bearing                  |                 |                             |              |       | 1      |
| 156<br>d | Gasket                        |                 | Internal diameter: 114,80   |              |       | 1      |
|          |                               |                 | Outer diameter: 121,20      |              |       |        |
|          |                               |                 | Thickness: 0,25             |              |       |        |
| 156<br>c | Seal ring                     |                 |                             |              |       | 1      |
| 156<br>c | Seal ring                     |                 |                             |              |       | 1      |
| 156<br>b | Flange                        |                 |                             |              |       | 1      |
| 156      | Fan                           |                 |                             |              |       | 1      |
| 157      | O-ring                        |                 | Diameter: 47                |              |       | 1      |
|          |                               |                 | Material type: NBR          |              |       |        |
|          |                               |                 | Thickness: 3                |              |       |        |
| 158      | Waved washer                  |                 |                             |              |       | 1      |
| 172      | Shaft w/rotor                 |                 |                             |              |       | 1      |
| 178      | Pan head thread forming screw |                 |                             |              |       | 4      |
| 185      | Cross recess Pan head screw   |                 |                             |              |       | 4      |
| 186      | Drain plug                    |                 |                             |              |       | 1      |

| Pos      | Omschrijving                  | Opmerking tekst             | Classificatie Gegevens | Onderdeelnr. | Aanta | Eenhei |
|----------|-------------------------------|-----------------------------|------------------------|--------------|-------|--------|
| 203      | Terminal plug                 |                             |                        |              | 1     |        |
| 289<br>a | Pan head thread forming screw |                             |                        |              | 1     |        |
| -        | Kit, plug                     |                             |                        | 99369622     | 1     |        |
|          | Terminal                      |                             |                        |              | 3     |        |
| 203      | Terminal plug                 |                             |                        |              | 1     |        |
| 205      | Pan head thread forming screw |                             |                        |              | 1     |        |
| -        | Kit, screws                   |                             |                        | 98330627     | 1     |        |
| 268<br>a | Base                          |                             |                        |              | 1     |        |
| 268      | Pan head screw                |                             |                        |              | 1     |        |
| 288<br>b | Retaining ring                |                             |                        |              | 6     |        |
| 288<br>a | Pan head thread forming screw |                             |                        |              | 6     |        |
| 288      | Wire clamp                    |                             |                        |              | 3     |        |
| 289<br>a | Pan head thread forming screw |                             |                        |              | 1     |        |
| 289      | Wire clamp                    |                             |                        |              | 1     |        |
|          | Pan head thread forming screw |                             |                        | 99598708     | 4     |        |
| 111      | Ball bearing                  | Designation: 6204.2Z.C3.SYN |                        | 97914979     | 1     |        |
| 152      | Pan head thread forming screw |                             |                        | 99834207     | 4     |        |
| 152      | Pan head thread forming screw |                             |                        | 99814578     | 4     |        |
| 156<br>d | Gasket                        | Internal diameter: 114,80   |                        | 99406425     | 1     |        |
|          |                               | Outer diameter: 121,20      |                        |              |       |        |
|          |                               | Thickness: 0,25             |                        |              |       |        |
| 156      | Fan                           |                             |                        | 96591801     | 1     |        |
| 159<br>a | Seal ring                     |                             |                        | 97689816     | 1     |        |
| 186      | Drain plug                    |                             |                        | 99980519     | 1     |        |
| 251<br>d | Pan head thread forming screw |                             |                        | 98995460     | 4     |        |
| 266      | Connector plug 3-pole         |                             |                        | 99421265     | 1     |        |
| 2a       | Pump head                     |                             |                        | 98852386     | 1     | pcs    |
| 3        | Top intermediate chamber      |                             |                        | 96538970     | 1     | pcs    |
| 3        | Top intermediate chamber      |                             |                        | 98415149     | 1     | pcs    |
| - 4a     | Intermediate chamber cpl.     |                             |                        | 96538850     | 1     | pcs    |
| 3        | Intermediate chamber          |                             |                        | 96536045     | 1     |        |
| 3        | Intermediate chamber          |                             |                        | 98415145     | 1     |        |
| 45       | Neck ring cpl.                |                             |                        | 96538856     | 1     |        |
| 65       | Retainer                      |                             |                        | 98354675     | 1     |        |
| 4a       | Intermediate chamber cpl.     |                             |                        | 98371073     | 1     | pcs    |
| 6        | Base                          |                             |                        | 98818812     | 1     | pcs    |
| 7.a      | Combi Slot Torx screw         |                             |                        | 96886324     | 4     | pcs    |
| 10       | Shaft pin                     | Diameter: 5                 |                        | 96536473     | 1     | pcs    |
|          |                               | Length (mm): 26             |                        |              |       |        |
| 10       | Shaft pin                     | Diameter: 5                 |                        | 96587588     | 1     | pcs    |
|          |                               | Length (mm): 26             |                        |              |       |        |
| 18       | Air vent screw                |                             |                        | 96547461     | 1     | pcs    |
| 18       | Air vent screw                |                             |                        | 95061351     | 1     | pcs    |
| 25       | Plug                          |                             |                        | 96536013     | 1     | pcs    |
| 25a      | Drain plug                    |                             |                        | 96535881     | 1     | pcs    |
| 26a      | Strap cpl.                    |                             |                        | 98984427     | 2     | pcs    |
| 26.c     | Washer                        | Designation: DIN 125A       |                        | 99262704     | 2     | pcs    |
|          |                               | Thickness: 1,6              |                        |              |       |        |
| 26.c     | Washer                        | Designation: DIN 125A       |                        | 99886930     | 2     | pcs    |
|          |                               | Thickness: 1,6              |                        |              |       |        |
| 26       | Staybolt                      |                             |                        | 98982838     | 4     | pcs    |
| 28       | Hex head screw                | Length (mm): 20             |                        | 99932722     | 4     | pcs    |
|          |                               | Thread: M8                  |                        |              |       |        |
| 28       | Hex head screw                | Length (mm): 45 MM          |                        | 96620474     | 4     | pcs    |
|          |                               | Thread: M12                 |                        |              |       |        |

| Pos      | Omschrijving        | Opmerking tekst | Classificatie Gegevens | Onderdeelnr. | Aanta | Eenhei |
|----------|---------------------|-----------------|------------------------|--------------|-------|--------|
| 32       | Washer              |                 | Designation: DIN 125 A | 98923051     | 4     | pcs    |
|          |                     |                 | Internal diameter: 17  |              |       |        |
|          |                     |                 | Outer diameter: 30     |              |       |        |
|          |                     |                 | Thickness: 3           |              |       |        |
| 36       | Hex nut             |                 | Thread: M16            | 96620480     | 4     | pcs    |
| 37       | O-ring              |                 |                        | 96538857     | 2     | pcs    |
| 38       | O-ring              |                 |                        | 99198791     | 1     | pcs    |
| 38       | O-ring              |                 |                        | 99198815     | 2     | pcs    |
| 38       | O-ring              |                 |                        | 99412727     | 2     | pcs    |
| 44b      | Inlet part          |                 |                        | 98814595     | 1     | pcs    |
| 44a      | Inlet part cpl.     |                 |                        | 97973678     | 1     | pcs    |
| 47a      | Bearing ring        |                 |                        | 96538795     | 1     | pcs    |
| 49       | Impeller cpl.       |                 |                        | 96538796     | 2     | pcs    |
| 49       | Impeller cpl.       |                 |                        | 98394441     | 2     | pcs    |
| 51       | Shaft, spline, cpl. |                 |                        | 98368604     | 1     | pcs    |
| 55       | Outer sleeve        |                 |                        | 98812618     | 1     | pcs    |
| 60       | Spring              |                 |                        | 96538963     | 4     | pcs    |
| 64c      | Spacer              |                 |                        | 97980241     | 1     | pcs    |
| 64a      | Spacing bush        |                 | Length (mm): 9.00      | 96538950     | 1     | pcs    |
| 64.d     | Spacer              |                 |                        | 97516851     | 1     | pcs    |
| 66       | Wedge lock washer   |                 |                        | 96536157     | 1     | pcs    |
| 66       | Wedge lock washer   |                 |                        | 92575609     | 1     | pcs    |
| 67       | Lock nut            |                 | Thread: M8             | 98277008     | 1     | pcs    |
| 69       | Spacing bush        |                 | Length (mm): 18.00     | 96538948     | 1     | pcs    |
| 76a      | Rivet               |                 |                        | 96620489     | 2     | pcs    |
| 105      | Shaft seal          |                 | Material type: HQQE    | 96538914     | 1     | pcs    |
| 415      | Gasket              |                 | Internal diameter: 44  | 96536048     | 2     | pcs    |
|          |                     |                 | Outer diameter: 60     |              |       |        |
|          |                     |                 | Thickness: 2           |              |       |        |
| 415      | Gasket              |                 | Internal diameter: 44  | 99364495     | 2     | pcs    |
|          |                     |                 | Outer diameter: 60     |              |       |        |
|          |                     |                 | Thickness: 2           |              |       |        |
| 440<br>a | Flange              |                 | Thread: RP 1 1/2       | 99037027     | 2     | pcs    |