

Inventflow: Grundfos A-partner

Grundfos CRE 1-27 N-FGJ-A-E-HQQE

Find the pump here:

<https://inventflow.nl/en/pompenfilter/cre/grundfos-cre-1-27-n-fgj-a-e-hqqe>

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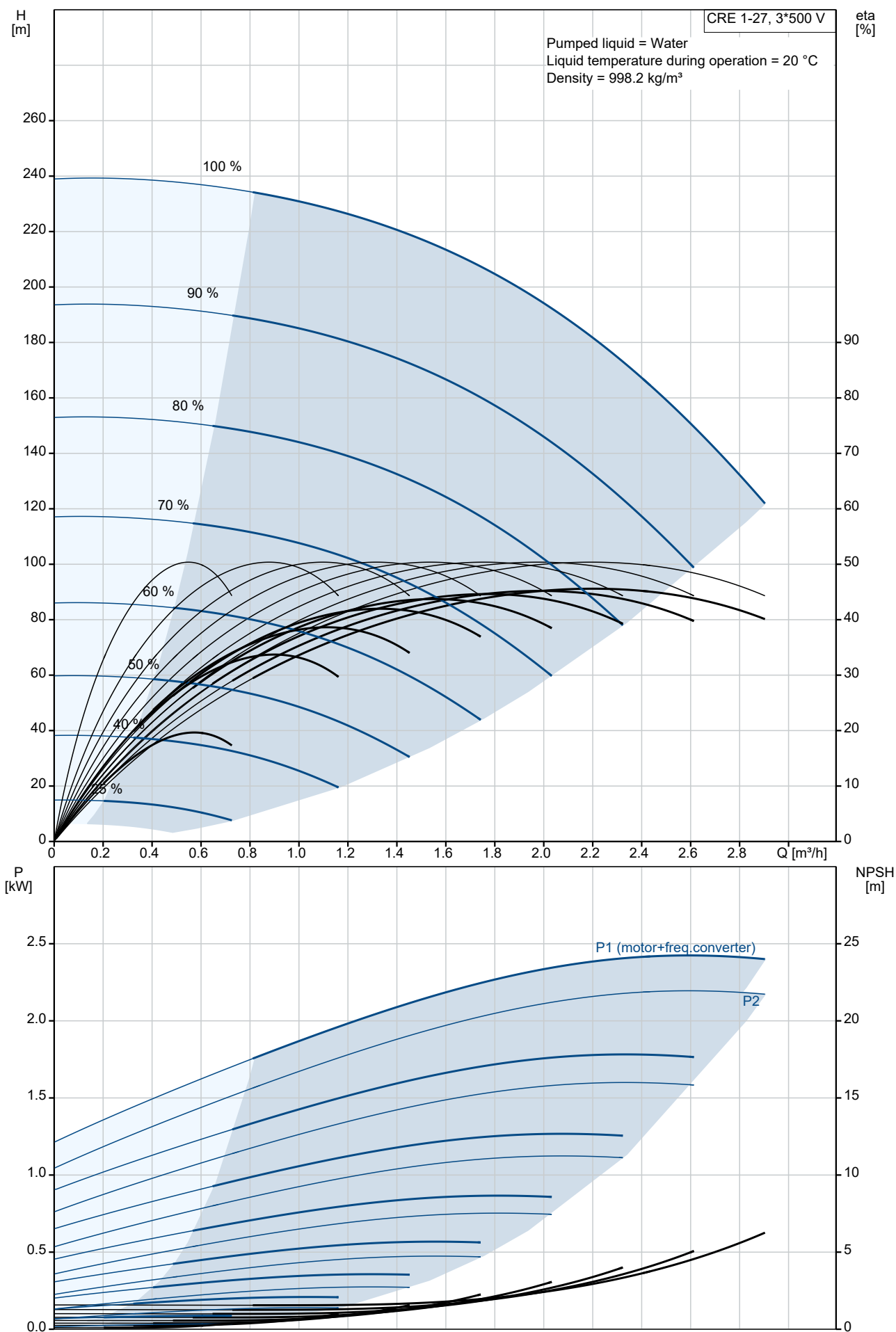
Datasheet



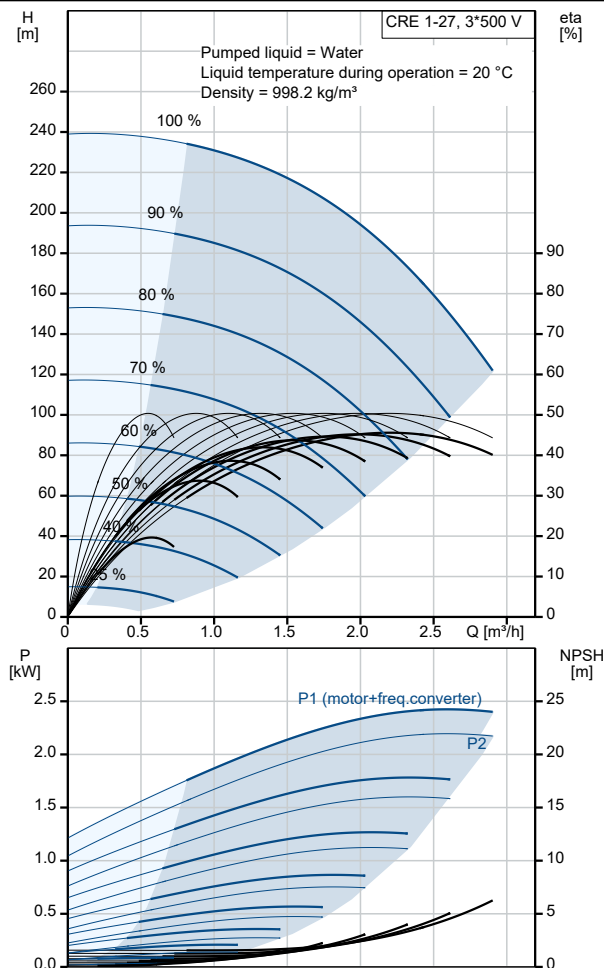
Qty.	Description
1	CRE 1-27 N-FGJ-A-E-HQQE  Product No.: 99072117 Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation. The pump has the following characteristics: - Impellers and intermediate chambers are made of - Impeller: Stainless steel DIN W.-Nr. EN 1.4301. - Pump housing: - Pump head and base are made of Cast iron. - The shaft seal has assembly length according to EN 12756. - Power transmission is via cast iron split coupling. Flange standard: - Pipework connection is via DIN / ANSI / JIS flanges. The pump is fitted with an IEC-flanged three-phase MGE motor with frequency converter and PI-controller integrated in the motor terminal box. No additional motor protection is required as both motor and electronics are protected by integrated overload and temperature protection. The pump is equipped with a pressure transmitter registering pump discharge pressure and enabling controlled pump operation based on constant pressure. A control panel enables setting of required setpoint as well as setting of pump to MIN or MAX operation or to STOP. The control panel has indicator lights for "Operation" and "Fault". Communication with the pump is possible by means of Grundfos R100 Remote Control enabling further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The terminal box holds terminals for the connection of: - Pump start/stop (potential-free contact), - external remote setpoint setting via analog signal, 0 - 5 V, 0 - 10 V, 0(4) - 20 mA, - 5 V voltage supply for setpoint potentiometer, I_{max} = 5 mA, - pressure sensor factory-fitted. - input for forced control to MIN or MAX (potential-free contact), - potential-free fault signal relay with changeover contact, reporting Fault, Operation or Ready, - RS485 GENibus. Controls: Frequency converter: Built-in

Qty.	Description
	Pressure sensor: Y Liquid: Pumped liquid: Water Liquid temperature range: -20 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 3514 rpm Rated flow: 2.2 m³/h Rated head: 187.8 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals on nameplate: CE,EAC,UKCA,WRAS,ACS Curve tolerance: ISO9906:2012 3B Materials: Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Installation: Maximum ambient temperature: 50 °C Maximum operating pressure: 25 bar Max pressure at stated temp: 25 bar / 120 °C 25 bar / -20 °C Type of connection: DIN / ANSI / JIS Size of inlet connection: DN 25/32 Size of outlet connection: DN 25/32 Pressure rating for connection: PN 25 Flange rating inlet: 250 lb Flange size for motor: FT130 Electrical data: Motor standard: IEC Motor type: 100LA IE Efficiency class: IE5 Rated power - P2: 3 kW Power (P2) required by pump: 3 kW Mains frequency: 50 / 60 Hz Rated voltage: 3 x 380-500 V Rated current: 5.80-4.80 A Cos phi - power factor: 0.91-0.86 Rated speed: 360-4000 rpm Efficiency: 90.7% Motor efficiency at full load: 90.7 % Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 98971049 Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 52.7 kg Gross weight: 73.7 kg Shipping volume: 0.285 m³ Danish VVS No.: 386000127 Country of origin: DK Custom tariff no.: 84137075

99072117 CRE 1-27 N-FGJ-A-E-HQQE

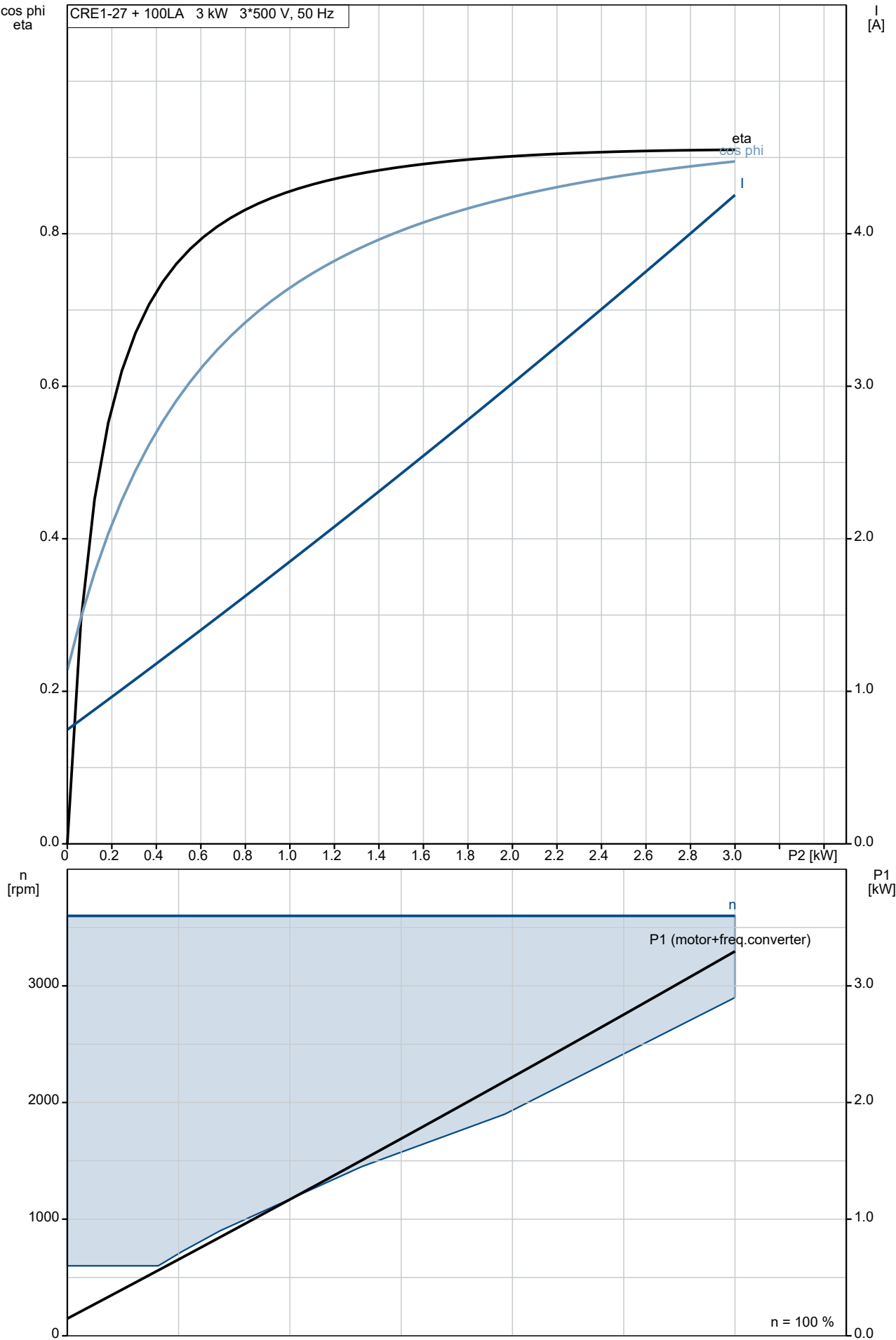


Description	Value
General information:	
Product name:	CRE 1-27 N-FGJ-A-E-HQQE
Product No:	99072117
EAN number:	5712606204892
Technical:	
Pump speed on which pump data are based:	3514 rpm
Rated flow:	2.2 m³/h
Rated head:	187.8 m
Maximum head:	244.4 m
Stages:	27
Impellers:	27
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE,EAC,UKCA,WRAS,AC S
Curve tolerance:	ISO9906:2012 3B
Pump version:	N
Model:	A
Materials:	
Base:	Cast iron
Base:	EN 1561 EN-GJL-200
Base:	ASTM A48-25B
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	50 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
Max pressure at stated temp:	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 25/32
Size of outlet connection:	DN 25/32
Pressure rating for connection:	PN 25
Flange rating inlet:	250 lb
Flange size for motor:	FT130
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	100LA
IE Efficiency class:	IE5
Rated power - P2:	3 kW
Power (P2) required by pump:	3 kW
Mains frequency:	50 / 60 Hz
Rated voltage:	3 x 380-500 V
Rated current:	5.80-4.80 A
Cos phi - power factor:	0.91-0.86
Rated speed:	360-4000 rpm
Efficiency:	90.7%
Motor efficiency at full load:	90.7 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F

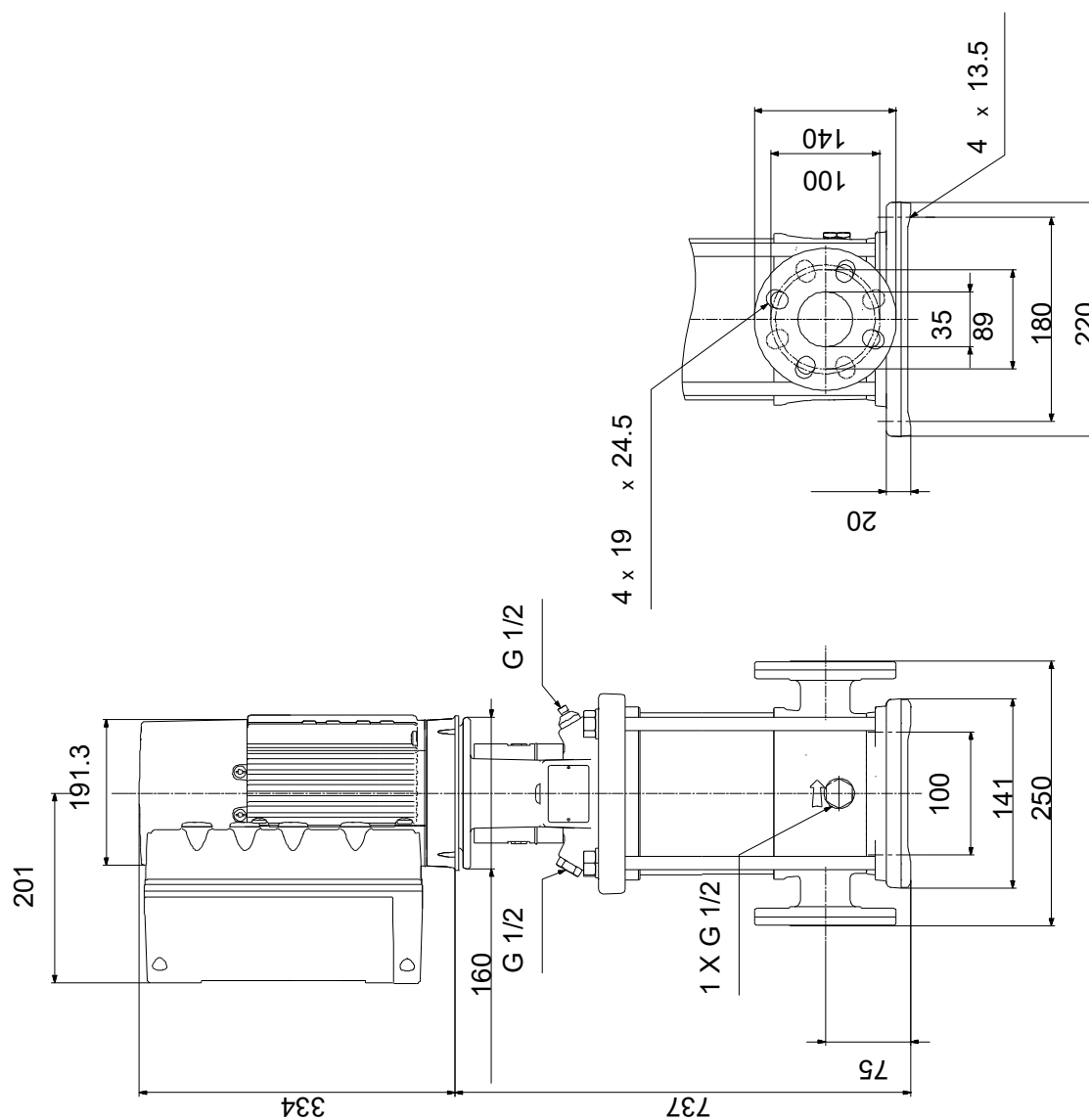


Description	Value
Motor protec:	ELEC
Motor No:	98971049
Controls:	
Control panel:	Standard
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Pressure sensor:	Y
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	52.7 kg
Gross weight:	73.7 kg
Shipping volume:	0.285 m³
Config. file no:	99057308
Danish VVS No.:	386000127
Country of origin:	DK
Custom tariff no.:	84137075

99072117 CRE 1-27 N-FGJ-A-E-HQQE



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Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Spare parts CRE 1-27, Product No. 99072117
Produced After 1633 (production year and week number)

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
- 80	Kit, chamber stack		Bearing type: SILICON CARBIDE	96453503	1	pcs
- 4a	Chamber w. bearing cpl.				3	
	Vane				1	
	Intermediate chamber				1	
	Retainer for bearing				1	
	Guide vane				6	
45	Neck ring				1	
47	Bearing bush				1	
65	Retainer				1	
65	Retainer				1	
- 4	Chamber cpl.				23	
	Vane				1	
	Intermediate chamber				1	
	Plate				1	
	Guide vane				6	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 5a	Chamber cpl.				1	
	Vane				1	
	Intermediate chamber				1	
45	Neck ring				1	
65	Retainer				1	
65	Retainer				1	
- 44a	Guide vane cpl.				1	
	Plate				1	
	Guide vane				6	
50	Top plate				1	
47a	Bearing ring				3	
49	Impeller cpl.				27	
- 51	Shaft, spline, cpl.				1	
	Shaft				1	
69	Stop ring				1	
64d	Spacing pipe		Internal diameter: 12,85		3	
			Outer diameter: 15,85			
			Length (mm): 4,50			
64c	Clamp, splined		Internal diameter: 8,5		1	
			Outer diameter: 15			
64a	Spacing pipe				23	
66	Wedge lock washer				1	
67	Lock nut		Thread: M8		1	
-	Kit, coupling			00415063	1	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M8			
10a	Coupling half				2	
10	Shaft pin		Diameter: 5		1	
			Length (mm): 26			
-	Kit, coupling guard			96505131	1	pcs
7a	Combi Slot Torx screw				4	
7	Coupling guard				2	
-	Kit, gaskets			96455090	1	pcs
37	O-ring				2	
38	O-ring				1	
38	O-ring				2	
109	O-ring		Diameter: 22,00		1	
			Material type: EPDM			
			Thickness: 2,75			

Pos	Omschrijving	Opmerking tekst	Classificatie	Gegevens	Onderdeelnr.	Aanta	Eenheid
-	Kit, plug				96505133	1	pcs
- 18	Air vent screw					1	
	Spindle					1	
	Plug					1	
23b	Spindle					1	
25	Plug					1	
25	Plug					1	
38	O-ring					1	
38	O-ring					2	
38	O-ring			Diameter: 16,3		1	
				Material type: FKM			
				Thickness: 2,4			
38	O-ring			Diameter: 16,3		2	
				Material type: FKM			
				Thickness: 2,4			
-	Kit, shaft seal HQQE				96455086	1	pcs
105	Shaft seal			Material type: HQQE		1	
-	Kit, wear parts			Material type: SILICON CARBIDE	96455093	1	pcs
- 4a	Chamber w. bearing cpl.					3	
	Vane					1	
	Retainer					1	
	Guide vane					6	
4a	Intermediate chamber					1	
45	Neck ring					1	
47	Bearing bush					1	
65	Retainer for seal ring					1	
65	Neck ring retainer					1	
45	Neck ring					24	
47a	Bearing ring					3	
64d	Spacing pipe			Internal diameter: 12,85		3	
				Outer diameter: 15,85			
				Length (mm): 4,50			
64c	Clamp, splined			Internal diameter: 8,5		1	
				Outer diameter: 15			
65	Neck ring retainer					24	
66	Wedge lock washer					1	
67	Lock nut			Thread: M8		1	
441 b	Gasket					2	
-	Motor				99879896	1	pcs
-	Kit, Ball bearing				98881508	1	
99	Retaining ring					1	
153	Ball bearing					1	
154	Ball bearing					1	
156 d	Seal ring					1	
156c	Seal ring					1	
157	O-ring			Diameter: 52		1	
				Material type: NBR			
				Thickness: 3			
158	Waved washer					1	
188	Retaining ring					1	
-	Kit, Blanking plug				99052475	1	
252 b	Plug cpl.					4	
252 b	Blanking plug					1	
-	Kit, cable gland				98736096	1	
293	Cable glands set					1	
-	Kit, connector plugs				98403113	1	
266	Connector plug 10-pole					1	
266	Connector plug 2-pole					1	
266	Connector plug 8-pole					1	

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
-	Kit, control box			98878612	1	
251 d	Pan head thread forming screw					4
251 b	Control box					1
251 a	Control box cpl.					1
252 b	Plug cpl.					4
252 b	Blanking plug					1
266	Connector plug 10-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 8-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
266	Connector plug 3-pole					1
268 a	Base					1
268	Pan head screw					1
273 b	Battery					1
273 a	Cross recess Pan head screw					3
273	Funct. Module cpl.					1
275 a	Pin					1
277 b	Spring					4
277 a	Cross recess Pan head screw					1
277	Cover					1
286	Spacer					1
287	Cover					1
288 b	Retaining ring					8
288 a	Pan head thread forming screw					8
288	Wire clamp					4
289 a	Pan head thread forming screw					1
289	Wire clamp					1
290	Control panel, cpl.					1
301	Jumper					1
-	Kit, Control box upper			98869865	1	
251 d	Pan head thread forming screw					4
251 b	Control box					1
-	Kit, Control panel			98939973	1	
290	Control panel, cpl.					1
-	Kit, cover			98330622	1	
287	Cover					1
-	Kit, end shield (NDE)			98869882	1	
156c	Seal ring					1
156 a	End shield NDE					1
157	O-ring		Diameter: 52			1
			Material type: NBR			
			Thickness: 3			

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
158	Waved washer					1
206	Pan head thread forming screw					4
-	Kit, fan			98869876	1	
152	Pan head thread forming screw					4
156c	Seal ring					1
156	Fan					1
-	Kit, fan cover			99957566	1	
151	Fan cover					1
152	Pan head thread forming screw					4
-	Kit, flange (DE)			98869888	1	
	Glue					0
156c	Seal ring					1
156 b	Flange					1
201c	Drain plug					3
-	Kit, Funct. module			98334777	1	
273 a	Cross recess Pan head screw					5
273	Funct. Module cpl.					1
275 a	Pin					1
286	Spacer					1
-	Kit, Isolation cover			98859508	1	
277 b	Spring					4
277 a	Cross recess Pan head screw					1
277	Cover					1
-	Kit, Lower part cpl.			98859571	1	
178	Pan head thread forming screw					4
251 a	Control box cpl.					1
275 a	Pin					1
277 a	Cross recess Pan head screw					1
277	Cover					1
-	Kit, motor			99010735	1	
	Glue					0
	Terminal					3
99a	Retaining ring					1
99	Retaining ring					1
111	Ball bearing					1
111	Ball bearing					1
150	Stator w/housing					1
151	Fan cover					1
152	Pan head thread forming screw					4
156 d	Gasket					1
156c	Seal ring					1
156c	Seal ring					1
156 b	Flange					1
156 a	End shield NDE					1
156	Fan					1
157	O-ring		Diameter: 52			1
			Material type: NBR			
			Thickness: 3			
158	Waved washer					1
172	Shaft w/rotor					1
181	Pan head staybolt					4

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
186	Drain plug				3	
190	Eyebolt				2	
203	Terminal plug				1	
289 a	Pan head thread forming screw				2	
-	Kit, plug			99028676	1	
152	Pan head thread forming screw				2	
203	Terminal plug				1	
205	Gasket				1	
-	Kit, screws			99028712	1	
268 a	Base				1	
268	Pan head screw				1	
288 b	Retaining ring				8	
288 a	Pan head thread forming screw				8	
288	Wire clamp				4	
289 a	Pan head thread forming screw				1	
289	Wire clamp				1	
-	Kit, staybolts			98881544	1	
181	Pan head staybolt				4	
111	Ball bearing			99083449	1	
111	Ball bearing			97501069	1	
152	Pan head thread forming screw			99834207	4	
152	Pan head thread forming screw			99814578	4	
158	Waved washer			99804989	1	
159 a	Seal ring			97689816	1	
186	Drain plug			99980519	3	
251 d	Pan head thread forming screw			98995460	4	
266	Connector plug 3-pole			99421265	1	
2a	Pump head			98681106	1	pcs
4a	Chamber w. bearing cpl.			98371208	3	pcs
4a	Chamber w. bearing cpl.			97690601	3	pcs
4a	Chamber w. bearing cpl.			97690590	3	pcs
4a	Chamber w. bearing cpl.			96547660	3	pcs
4a	Chamber w. bearing cpl.			98371207	3	pcs
- 4	Chamber cpl.			97690020	23	pcs
45	Neck ring			96536194	1	
65	Retainer			92501765	1	
65	Retainer			98270018	1	
65	Retainer			92501764	1	
4	Chamber cpl.			96547662	23	pcs
4	Chamber cpl.			98371206	23	pcs
5a	Chamber cpl.			98371205	1	pcs
5a	Chamber cpl.			96588148	1	pcs
6	Base			96588146	1	pcs
7a	Combi Slot Torx screw			96886324	4	pcs
7	Coupling guard			96603690	2	pcs
10	Shaft pin	Diameter: 5		96536473	1	pcs
		Length (mm): 26				
10	Shaft pin	Diameter: 5		96587588	1	pcs
		Length (mm): 26				
18	Air vent screw			96547461	1	pcs
18	Air vent screw			95061351	1	pcs
- 25a	Priming valve cpl.			96588242	1	pcs
38	O-ring			99198815	1	
38	O-ring			99412727	1	
26	Staybolt	Length (mm): 511		96547457	4	pcs
		Thread: M12				
26	Staybolt	Length (mm): 511		98986260	4	pcs
		Thread: M12				

Pos	Omschrijving	Opmerking tekst	Classificatie Gegevens	Onderdeelnr.	Aanta	Eenheid
28	Hex head screw		Length (mm): 25 Thread: M8	99335941	4	pcs
32	Washer		Designation: DIN 125 A Internal diameter: 13 Outer diameter: 24 Thickness: 2,5	99883474	4	pcs
36	Nut		Thread: M12	96620479	4	pcs
37	O-ring			96547656	2	pcs
38	O-ring			99198815	2	pcs
38	O-ring			99412727	2	pcs
44a	Guide vane cpl.			96547669	1	pcs
44a	Guide vane cpl.			98371221	1	pcs
47a	Bearing ring			97905743	3	pcs
47a	Bearing ring			96547649	3	pcs
49	Impeller cpl.			96547665	27	pcs
49	Impeller cpl.			98394397	27	pcs
51	Shaft, spline, cpl.			98368524	1	pcs
55	Outer sleeve			98811261	1	pcs
60	Formed wire spring			99935918	1	pcs
64c	Clamp, splined		Internal diameter: 8,5 Outer diameter: 15	98496968	1	pcs
64a	Spacing pipe			96536198	23	pcs
66	Wedge lock washer			96536157	1	pcs
66	Wedge lock washer			92575609	1	pcs
67	Lock nut		Thread: M8	98277008	1	pcs
105	Shaft seal		Material type: HQQE	96983415	1	pcs